



**MOUNTAIN OFF ROAD ENTERPRISES LLC.**  
P O BOX 690 DELTA, COLORADO 81416  
(877)JEEP-A2Z or (877)533-7229  
(888) 698-5337 Fax  
E-MAIL: info@mountainoffroad.com  
[www.mountainoffroad.com](http://www.mountainoffroad.com)

## INSTALLATION INSTRUCTIONS FOR: SB9037TJ03

This steering brace fits 2003-2006 Jeep® TJ Wrangler vehicles with power steering. It is designed to bolt on, no drilling, grinding or welding. It bolts to the passenger side frame rail bottom hole (7/8" dia.) and attaches to the steering box with the socket headed cap screws.

1. The brace has a "flattened" end with a hole punched in it. That end bolts to the steering box mounting bracket.
2. Remove the 4 bolts into the steering box just above the pitman arm, these bolts have threadlocker from the factory and may be difficult to remove. Install the bracket on the steering box housing just above the pitman arm using the 8mmx1.25x35mm bolts provided. Use a drop of loc-tite on each bolt.
3. Insert the 7/8" x 2-1/2" long sleeve into the existing hole in the frame being careful not to loose it in the frame. Place the brace up to the passenger side frame rail. Place the flat washer under the head of the 5/8" x 4" bolt and insert it from the outside of the frame through the sleeve and through the welded end of the brace.
4. Install the 5/8" lock nut on the bolt and tighten it to 80 lbs. ft. torque.
5. Attach the flattened end of the tube to the bracket with the 7/16"x1 1/4" bolt, washers, and nut. Tighten the 7/16" bolt/nut on the bracket end to 40 lbs. ft. torque.



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