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ERFORMANCE EXHAUST


> PLEASE READ BEFORE STARTING INSTALLATION
> While MBRP Inc. has made every effort to ensure that all components of this system are of superior quality and properly packaged, it is the installer's responsibility to ensure the following before removal of the factory exhaust:

- that ALL components shown above are present.
- that ALL mating components fit together.
- that there are no damaged components.
- that the system you have purchased is appropriate for your vehicle year, model and configuration.
- that the system will not interfere with any modifications previously installed or planned.
- that you have read and understand these instructions.

If you have any questions or are uncertain about any aspect of the installation of this system to your vehicle please contact your dealer before commencing installation.

## Removal of Stock System:



Figure 1


Figure 2


Figure 3


Figure 4

1. Apply penetrating lubricant liberally to all exhaust fasteners, hangers and rubber insulators.
2. Remove sensor located in the tail pipe.

Refer to Figure 1.
3. Mark a cut line $71 / 8^{\prime \prime}$ for $128.3^{\prime \prime}$ wheelbases (Crew Cab Short Box and Extended Cab Long Box) and 19 1/8" for 140.5" wheelbase (Crew Cab Long Box) behind the rear weld of the DPF (arrow).
Refer to Figure 2.
4. Cut the tail pipe at the cut line. Installation Note: Hold up the Over-Axle Pipe in line with the rubber insulators to verify cut length. The cut pipe should extend approximately 3" into the Over-Axle Pipe.
5. Remove the factory tail pipe.

## Installation of MBRP InC System:

1. Using a 2.75" Band Clamp install the Over-Axle Pipe onto the stock pipe previously cut, install the hangers into the rubber insulators.
Refer to Figure 3.
2. Using a 3" Band Clamp install the Tail Pipe hanger into the rear rubber isolator and install the Tail Pipe onto the Over-Axle Pipe, securing it with the 3" Band Clamp.
Refer to Figure 4.
3. Install and adjust the Exhaust Tip.
4. Ensure that there is adequate clearance around the spare tire or any fuel and brake lines. Tighten all hardware and clamps, starting at the front and working rearward to secure the system. Check along the full length of exhaust system to ensure there is adequate clearance for the fuel lines, vent lines, brake lines, frame, bodywork, suspension and any wiring, etc. If there is any interference detected, relocate or adjust to provide adequate clearance. If the tip is too close to the body it might be possible to melt the rear bumper cover during re-gen.

Congratulations! You are ready to begin experiencing the improved power, sound, and driving experience of your MBRP inc. performance exhaust system. We know you will enjoy your purchase.

