

Winch Tray Tube
Jeep Wrangler 97-06

53042/23633

Part's List:

- x1 bull Bar tube
- x1 Hardware kit

Required Tools:

- x1 Ratchet
- x1 9/16" Socket/Wrench

Steps:

2. Locate the 2 holes to attach the 3/8" Hex Head Bolts on the front of the bumper.
3. Insert each bolt with a lock and a flat washer.
4. Align and adjust the tube bar
5. Tighten all the bolts.
6. Periodically revise and re-tighten the hardware if necessary.

