

Winch Plate Tray  
Jeep Wrangler 97-06

53041/236330

## Part's List:

- x1 Winch plate Tray
- x1 Hardware kit

## Required Tools:

- x1 Ratchet
- x1 3/4" Socket/Wrench
- x1 9/16" Socket/Wrench

## Steps:

1. Locate the 4 holes to attach the 1/2" Hex Head Bolts on the Top of the bumper.
2. Locate the 2 holes to attach the 3/8" Hex Head Bolts on the Top of the bumper.
3. Insert each bolt with a lock and a flat washer.
4. Align the winch tray
5. Tighten all the bolts.
6. Periodically revise and re-tighten the hardware if necessary.

