



PERFORMANCE EXHAUST SYSTEMS

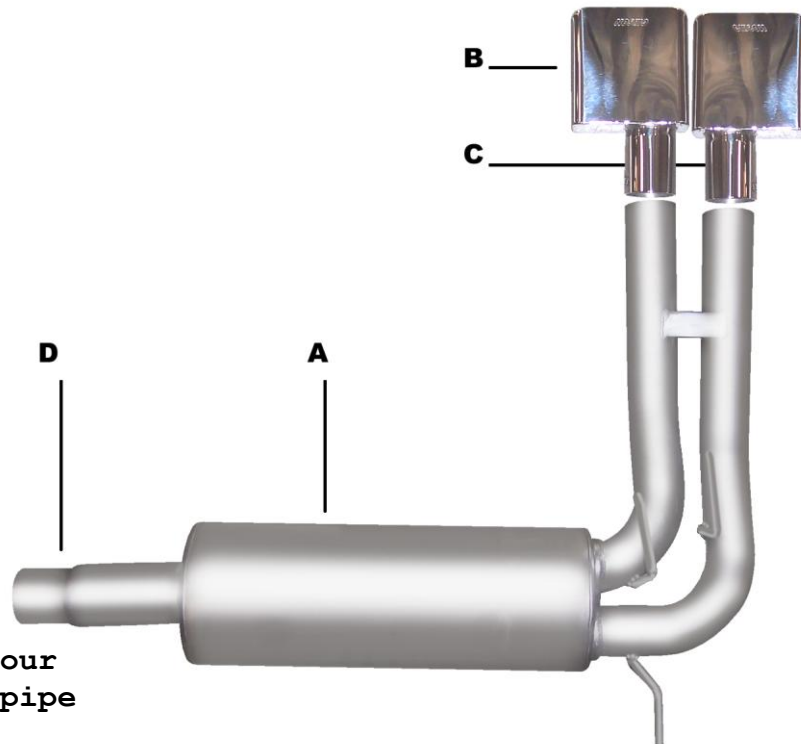
# INSTRUCTION MANUAL

## SUPER TRUCK STAINLESS EXHAUST SYSTEM

### FORD F-150 TRUCK 4.2L, 4.6L, 5.4L 2/4WD

### STANDARD & EXTENDED CAB

**PART # 69515**



Do not remove your existing front pipe

ITEM	PART #	QUANTITY	DESCRIPTION
A	816-700102S	1	STAINLESS MUFFLER ASSEMBLY
B	500365	1	SUPER TRUCK STAINLESS TIP
C	500366	1	SUPER TRUCK STAINLESS TIP
D	5757	1	2-1/2" CLAMP

Thank you very much for purchasing our GIBSON PERFORMANCE EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 am to 5:00 pm

# EXHAUST INSTALLATION

## 97 FORD 4.2L-5.4L TRUCK

WHEN INSTALLING THIS EXHAUST SYSTEM, MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE TRUCK, SET PARKING BRAKE, BLOCK TIRES, AND USE SAFETY GLASSES AND GLOVES. **DO NOT WORK WITH HOT PIPES!**

### SUGGESTED TOOLS:

HACKSAW, 9/16 SOCKET,  $\frac{1}{2}$ " SOCKET,  $\frac{1}{2}$ " WRENCH, JACK STAND

1. Lay out the GIBSON EXHAUST SYSTEM on the floor so it looks like the drawing with hangers in the proper location.
2. Cut exhaust in front of stock muffler - see diagram. **IF YOU HAVE AN EXTENSION PIPE BETWEEN CONVERTER AND STOCK MUFFLER- DO NOT REMOVE.** Leave all rubber grommets in place.
3. Install muffler assembly # A, slip hangers into rubber grommets and clamp to stock Head pipe using # D.
4. Install stainless tips. To clean stainless tip use any stainless steel or aluminum cleaner.
5. When you have everything in place, firmly tighten all bolts and clamp down securely.

**MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL BRAKE & FUEL LINES, SHOCK BOOTS, TIRES, ETC...**