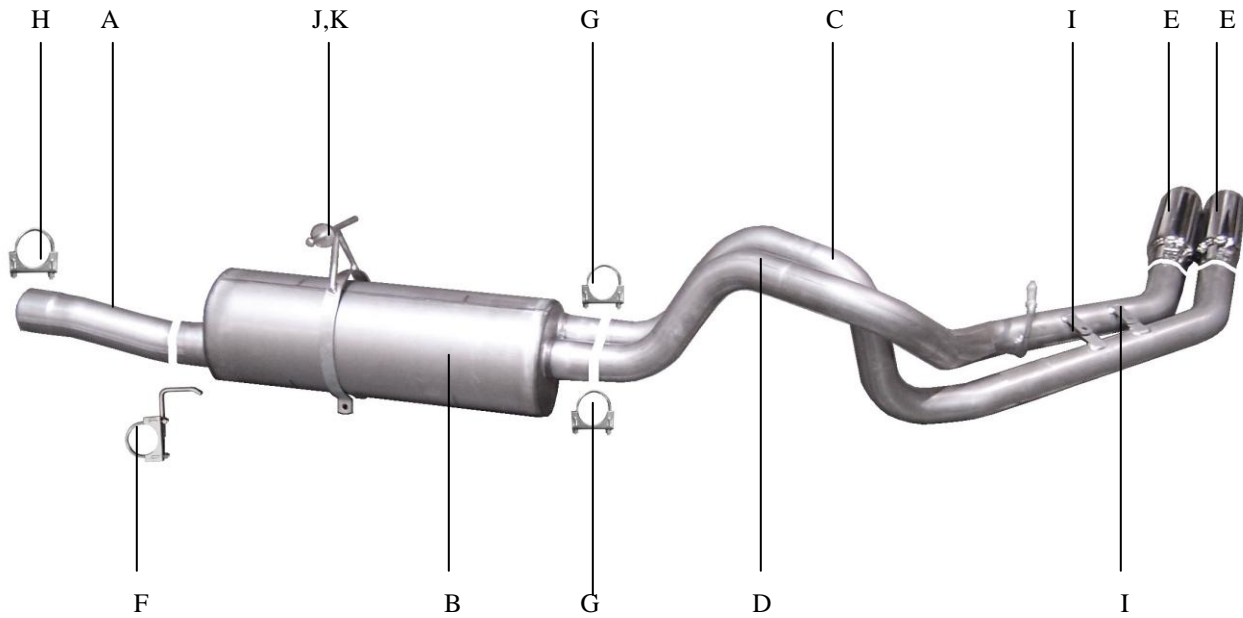




# INSTRUCTION MANUAL

**CAT-BACK DUAL SPORT TRUCK STAINLESS EXHAUST  
 FORD SUPERDUTY TRUCK 5.4L, 6.8L 2/4WD  
 STANDARD CAB, SUPERCAB, CREWCAB  
 SHORT & LONG BED  
 PART # 69100**



ITEM	PART#	QTY	DESCRIPTION
A	232-700132S	1	3"STAINLESS HEADPIPE
B	758250S	1	SUPERFLOW STAINLESS MUFFLER
C	324-700163S	1	2.5" PSGR. STAINLESS OVERAXLE TAILPIPE
D	325-700164S	1	2.5" DRIVER STAINLESS OVERAXLE TAILPIPE
E	500374	2	3 1/2" STAINLESS TIP
F	4132	1	FRONT MUFFLER HANGER
G	5757	2	2 1/2" CLAMPS
H	OHD300	1	3" CLAMPS
I	BO-906	2	BOLT KIT FOR TAILPIPE
J	4173	1	BAND CLAMP
K	BO-1015	1	BOLT KIT FOR BAND CLAMP

WILL NOT FIT WITH REAR SWAY BAR

*Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle.  
 If you need any further assistance, please do not hesitate to call our  
 Technical Department at (800)528-3044, Monday-Friday 8:00AM-5:00PM.*

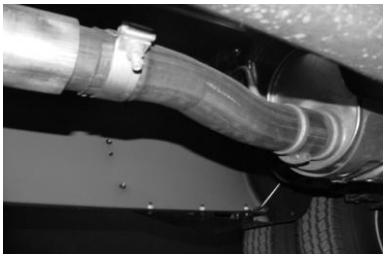
# INSTALLATION INSTRUCTIONS PART #69100

**WHEN INSTALLING THIS EXHAUST SYSTEM, MAKE SURE TO USE THE PROPER SAFETY PRECAUTIONS. USE JACK STAND WHEN UNDER TRUCK, SET PARKING BRAKE, BLOCK TIRES, AND USE SAFETY GLASSES AND GLOVES. DO NOT WORK WITH HOT PIPES!**

## **SUGGESTED TOOLS:**

**13mm, 15mm SOCKET, 9/16" SOCKET, 1/2" SOCKET, 1/2" WRENCH, HACKSAW, JACKSTAND**

**LAY OUT THE EXHAUST AND COMPARE THE PART NUMBER WITH THE DRAWING**



**TO REMOVE YOUR STOCK EXHAUST, UNBOLT AND REMOVE THE CLAMP LOCATED JUST IN FRONT OF THE MUFFLER. FOR EASIER REMOVAL OF THE FACTORY EXHAUST, CUT OFF THE STOCK TAILPIPE JUST BEHIND THE MUFFLER AND REMOVE. LEAVE ALL RUBBER GROMMETS ON THE HANGERS. USE WD-40 TO AID IN REMOVAL OF EXHAUST AND HANGERS.**



**INSTALL DRIVER SIDE OVER AXLE TAILPIPE # D INTO MUFFLER 1 1/2 TO 2". INSERT WELDED HANGER INTO RUBBER GROMMET, USE CLAMP # G TO SECURE PIPE TO MUFFLER. THIS PIPE WILL GO INTO THE DRIVERS SIDE OUTLET. DO NOT TIGHTEN**



**INSTALL HEADPIPE # A ONTO FACTORY PIPE. LINE UP THE NOTCH. USE CLAMP # H TO SECURE HEADPIPE TO FACTORY PIPE. DO NOT TIGHTEN. NEXT INSTALL FRONT MUFFLER HANGER # F ONTO HEADPIPE. SLIDE WELDED HANGER INTO RUBBER GROMMET. USE THIS CLAMP TO SECURE MUFFLER TO HEADPIPE. DO NOT TIGHTEN.**



**NEXT INSTALL PASSENGER OVER AXLE PIPE # C INTO MUFFLER 1 1/2 TO 2" IT WILL ROUTE UNDERNEATH PASSENGER SIDE TAILPIPE, AND ATTACH TO MUFFLER WITH CLAMP # G. USE BOLT KIT # I TO SECURE PIPES TOGETHER. WELDED TABS ON PASSENGER TAILPIPE WILL BE ON TOP OF OTHER PIPE TABS.**



**INSTALL BAND CLAMP # J INTO RUBBER GROMMETS LOCATED ABOVE AXLE. THE END THAT HAS THE WELDED WASHER ON IT WILL GO ON THE DRIVER SIDE GROMMET, AND ATTACH TO MUFFLER WITH BOLT KIT # K.**



**LOOSEN SPARE TIRE. ON THE PASSENGER SIDE THERE IS A BRACKET IT NEEDS TO BE REMOVED AND ROTATED 180 DEGREES . SEE PICTURE**



**SLIP MUFFLER # B THROUGH BAND CLAMP THEN ONTO THE HEADPIPE 1 1/2 TO 2". THE OUTLETS WILL BE ON THE TOP. USE CLAMP # F TO SECURE MUFFLER TO HEADPIPE. DO NOT TIGHTEN.**



**INSTALL YOUR STAINLESS TIPS. TIGHTEN ALL CLAMPS STARTING FROM THE FRONT, WORKING YOUR WAY TO THE BACK OF THE TRUCK. TO CLEAN TIPS USE A STAINLESS STEEL CLEANER & SCOTCH BTIE PAD.**

**MAKE SURE YOU HAVE A MINIMUM OF 1" CLEARANCE FROM ALL PIPES, BRAKE & FUEL LINES, TIRES, and SHOCKS. ETC...**

**SPARE TIRE WILL NEED TO BE LOSSEMED AND MOVED TOWARDS DRIVER SIDE**