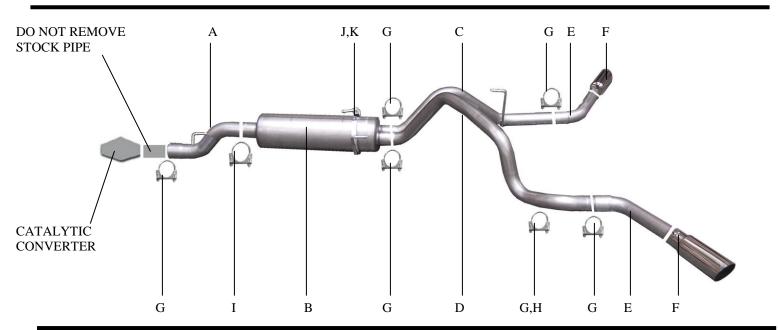


INSTRUCTION MANUAL

CAT-BACK EXTREME DUAL EXHAUST DODGE RAM 2500/3500 TRUCK 5.7L HEMI 2/4WD 4DOOR QUAD CAB, SHORT & LONG BED PART #6601



ITEM	PART #	QUANTITY	DESCRIPTION
A	700474	1	3"X23" HEADPIPE EXTENSION
В	789800	1	SUPERFLOW MUFFLER
C	700411	1	2-1/2" PASS. SIDE TAILPIPE W/ HANGER
D	700408-1	1	2-1/2" DRIVERSIDE TAILPIPE
E	700413	2	2-1/2" EXIT PIPE
F	500374	2	3-1/2" STAINLESS TIP
G	5757	4	2-1/2" CLAMP
Н	08269	1	10" HANGER
Н	BO-101	1	BOLT KIT FOR 10" HANGER
I	OHD300	2	3" CLAMP
J	4188	1	BAND CLAMP
K	BO-1015	1	BAND CLAMP BOLT KIT

VEHICLES WILL HAVE TO REMOVE SPARE IF EQUIPPED WITH 20"TIRES!!!!

THANK YOU FOR PURCHASING OUR GIBSON EXHAUST SYSTEM FOR YOUR VEHICLE. IF YOU NEED FURTHER ASSISTANCE, PLEASE DO NOT HESITATE TO CALL OUR TECHNICAL DEPT. AT (800) 528-3044, MONDAY THROUGH FRIDAY, 8:00 AM TO 5:00 PM.

INSTALLATION INSTRUCTIONS PART# 6601

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE TRUCK, SET THE PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES AND GLOVES.

DO NOT WORK WITH HOT PIPES!!!

SUGGESTED TOOLS:

15MM SOCKET & WRENCH, 9/16", 7/16", 1/2" SOCKET & WRENCH, JACKSTAND, WD-40, HACKSAW LAY OUT THE EXHAUST AND COMPARE PART NUMBERS WITH THE DRAWING.

UNCLAMP THE STOCK EXHAUST JUST IN FRONT OF THE MUFFLER.



YOU MAY NEED TO HEAT IT UP FOR EASIER REMOVAL. LEAVE ALL RUBBER GROMMETS IN PLACE. USE WD-40 TO AID IN REMOVAL OF EXHAUST AND HANGERS.



INSTALL PASSENGER SIDE TAILPIPE #C INTO MUFFLER 1-1/2" TO 2". USE CLAMP #G TO SECURE TAILPIPE TO MUFFLER. INSERT WELDED HANGER INTO RUBBER GROMMET. DO NOT TIGHTEN.



INSTALL HEADPIPE #A, YOU WILL NEED TO LINE UP THE TWO NOTCHES. INSERT WELDED HANGER INTO RUBBER GROMMET. USE CLAMP #G TO SECURE HEADPIPE TO THE STOCK PIPE. DO NOT TIGHTEN.



MEASURE 19 ½" FROM THE REAR OF THE FRAME AND USE THIS HOLE AND BOLT ON HANGER #H ON THE INSIDE OF FRAME. USE THE 2ND HOLE FROM THE TOP.



INSTALL DRIVER SIDE TAILPIPE #D INTO MUFFLER 1-1/2" TO 2" AND USE CLAMP #G TO SECURE TO THE MUFFLER. DO NOT TIGHTEN. USE CLAMP #G TO HOLD PIPE UP TO THE HANGER #H. DO NOT TIGHTEN.

INSTALL EXIT PIPES #E, USE CLAMPS #G TO SECURE TAILPIPES TOGETHER, DO NOT TIGHTEN.



INSTALL MUFFLER #B
ONTO HEADPIPE #A
1-1/2" TO 2". USE CLAMP
#I TO SECURE THE
MUFFLER TO THE
HEADPIPE. DO NOT
TIGHTEN. SLIDE BAND
CLAMP #J ONTO THE
MUFFLER AND INSERT THE
WELDED HANGER INTO
THE RUBBER GROMMET
AND ATTACH TO MUFFLER
WITH BOLT KIT #K.



INSTALL THE STAINLESS TIPS. TO CLEAN TIPS USE ANY STAINLESS CLEANER AND A SCOTCH BRITE PAD. NOW GO BACK AND TIGHTEN ALL CLAMPS, NUTS AND BOLTS STARTING FROM THE FRONT AND WORKING BACK.

"MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES AWAY FROM BRAKE LINES, FUEL LINES, SHOCKS, TIRES, ETC..."