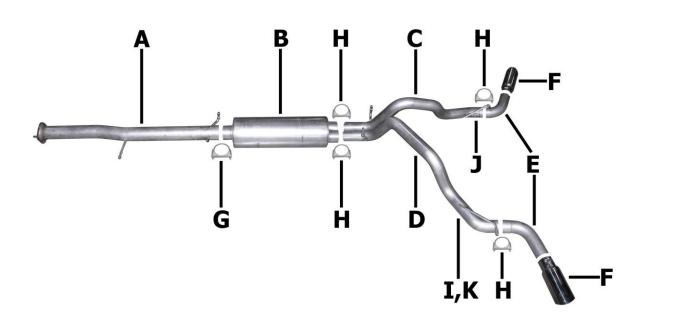


Installation Instructions

Cat-Back Stainless Dual Extreme Exhaust GMC Sierra Denali 1500, 6.2L, 2wd Crew Cab, Short Bed

Part #65579



ITEM	PART	QUANTITY	DESCRIPTION
А	1261-701020S	1	3.5" Stainless Headpipe w/ flange
В	758350S	1	Stainless Superflow SFT Muffler
С	1265-701017S	1	3" Stainless Passenger Side Over Axle Tailpipe w/ welded hangers
D	1266-701018S	1	3" Stainless Driver Side Over Axle Tailpipe w/ welded hangers
E	1262-701021S	2	3" Stainless Exit Pipe
F	500379	2	4" Stainless Tip
G	4170	1	3.5" Clamp
Н	OHD300	4	3" Clamp
I	4346	1	Driver Side Tailpipe Hanger
J	4348	1	Passenger Side Tailpipe Hanger
К	4240	1	Rubber Grommet

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When installing this exhaust system make sure to use proper safety precautions. Use jack stands when working under the vehicle, set parking brake, block tires and use safety glasses and gloves. Allow exhaust to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

SUGGESTED TOOLS: 1/2", 9/16", 15mm wrenches & sockets, WD-40, hacksaw, jack stands

1. Disconnect the negative battery cable before removal of OEM exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual.







by unbolting it at the 2-bolt flange located in front of the muffler. Disengage the welded hangers from the OEM rubber grommets. Use WD-40 to aid in this process. Do not damage stock nuts and bolts or remove the rubber grommets as you will re-use them to mount your new system. Now, cut off tailpipe and remove system.

2. Remove the stock exhaust

3. Install headpipe #A onto your existing stock flange and secure using the stock hardware. Do not tighten. Insert welded hanger into rubber grommet.

4. Install muffler #B onto headpipe $1\frac{1}{2}$ "-2" with the louvers facing towards the converter. Use a jack stand to support the muffler. Use clamp #G to secure the muffler to the headpipe. Do not tighten. Muffler inlet is looking into the louvers.



5. Next, remove your spare tire. Then install passenger side tailpipe hanger #J. You will see a $1\frac{1}{2}$ " hole in the frame. Attach hanger to this hole and re-install factory grommet on hanger.



7. Slide driver side tailpipe #D into muffler $1\frac{1}{2}$ "-2" and secure with clamp #F. Do not tighten. Insert welded hangers into rubber grommets.







8. Now install driver side tailpipe hanger. Use same 11/2" hole on the frame, but on the driver side. Install rubber grommet on hanger. Then install hanger from pipe into rubber grommet.

9. Slide each exit pipe #E onto the each tailpipe 1.5-2" and secure with clamp #H. Do not tighten. Rotate exit pipes to best suit your vehicle. It is best to adjust these pipes with the tips already on the pipes. That way you can make sure there is proper clearance.



6. Slide passenger side tailpipe #C into muffler 1.5-2". Use clamp #H to secure. Do not tighten. Insert welded hangers into rubber grommets.



10. If you haven't done so already ... Install stainless steel tips. Clamp down. When you have everything in place, firmly tighten all bolts and clamps down securely. Use stainless steel or aluminum cleaner to polish tips. Inspect all fasteners after 25-50 miles of operation and re-tighten as necessary.