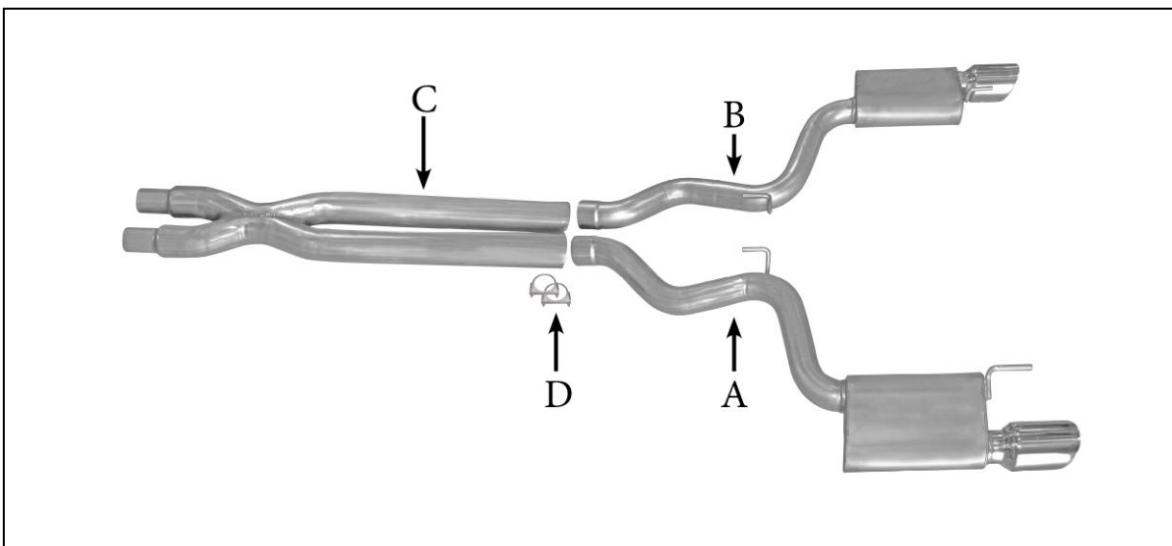




Installation Instructions

Stainless Steel Dual Rear [Exhaust](#) w/ X-Pipe
Ford Mustang GT Convertible, 5.0L

Part # 619016



PART	QUANTITY	DESCRIPTION
A	1	Driver side muffler assembly with 4.5" intercooled tip
B	1	Passenger side muffler assembly with 4.5" intercooled tip
C	1	Stainless 3" X-Pipe
D	2	3" Clamp
E	1	Bolt Kit

60x12x21 60lbs

Installation Instructions #619016

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when working under the vehicle, set parking brake, block tires and use safety glasses and gloves. Allow exhaust to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

SUGGESTED TOOLS: 1/2", 9/16", 15mm wrenches & sockets, WD-40, hacksaw, jack stands

1. Disconnect the negative battery cable before removal of OEM exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual. Remove the rear support brackets



1. Prior to removing your factory exhaust you will need to remove the factory exhaust directly behind the rear diff and runs outward towards each vehicle door. There is a combined 8 bolts that need to be removed.



3. Now install the passenger side muffler assembly #B by sliding the metal hangers into the rubber grommets. Then do the same for the driver side muffler assembly #A. Use clamp #D to secure together. Keep loose.



2. To remove your stock exhaust, unbolt it from the clamps located just after the manifolds then remove the whole exhaust system



4. Once you have entire system hanging loose re install the factory frame support bracket. Install the forward bolt loosely and used the supplied spacers and bolts for the rear 6 bolts. Tighten down all the bolts.



2. Install your Gibson x-pipe using the stock clamps. Be sure to keep loose until the entire system is in place.



5. Check for clearance on all pipes and tip location. Place rubber objects or wood objects in areas that have little clearance. This will help hold the exhaust in place when you begin to tighten everything down. Once you have everything in place, firmly tighten all bolts and clamps down securely. Remove objects holding parts in place and double check all clearances.

Inspect all fasteners after 25-50 miles of operation and re-Tighten as necessary

GIBSON EXHAUST systems are designed on a factory stock vehicle. Any aftermarket products installed could increase the sound levels of the exhaust. **Make sure there is a 1" clearance from ALL rubber brake lines, shock boots, lines, tires, etc. to prevent heat related damage or fire.**