GIBSON
PERFORMANCE EXHAUST SYSTEMS

Installation Instructions

Stainless Off-road Crossover X- Pipe

Ford Mustang GT, 5.0L
Bolts to stock OEM manifolds or Shorty Headers
* Not legal for street use in California *

Part # 619011

ITEM	PART	QUANTITY	DESCRIPTION
A	1427-701166S	1	3 " Stainless Crossover X -Pipe
B	BO-1073	1	Bolt Kit for X-pipe

Installation Instructions #619011

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when working under the vehicle, set parking brake, block tires and use safety glasses and gloves. Allow exhaust to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

SUGGESTED TOOLS: 1/2", 9/16", 15mm, 22mm wrenches & sockets, WD-40, hacksaw, jack stands

1. Disconnect the negative battery cable before removal of OEM exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual.

2. Loosen up the 2 clamps in the middle of the vehicle and slide them over the tailpipes.

6. Now slide the X Pipe and the tailpipes together and re-clamp them using your stock clamps.

3. Now disconnect 2 sensors on stock h-pipe with a 22mm wrench. Once you have done that, then unbolt the flanges at the stock manifolds and slide h-pipe out. Save all stock hardware and clamps. You will re-use them later.

7. Now firmly tighten all bolts and clamps. Inspect all fasteners after 25-50 miles of operation and re-tighten as necessary.

4. Now install the Gibson X Pipe by bolting it up to the stock manifolds using the bolt kit provided.
Do not tighten the flanges at the manifolds.

5. Now re-install your 02 sensors

GIBSON EXHAUST systems are designed on a factory stock vehicle. Any aftermarket products installed could increase the sound levels of the exhaust.
Make sure there is a 1" clearance from ALL rubber brake lines, shock boots, lines, tires, etc. to prevent heat related damage or fire.