



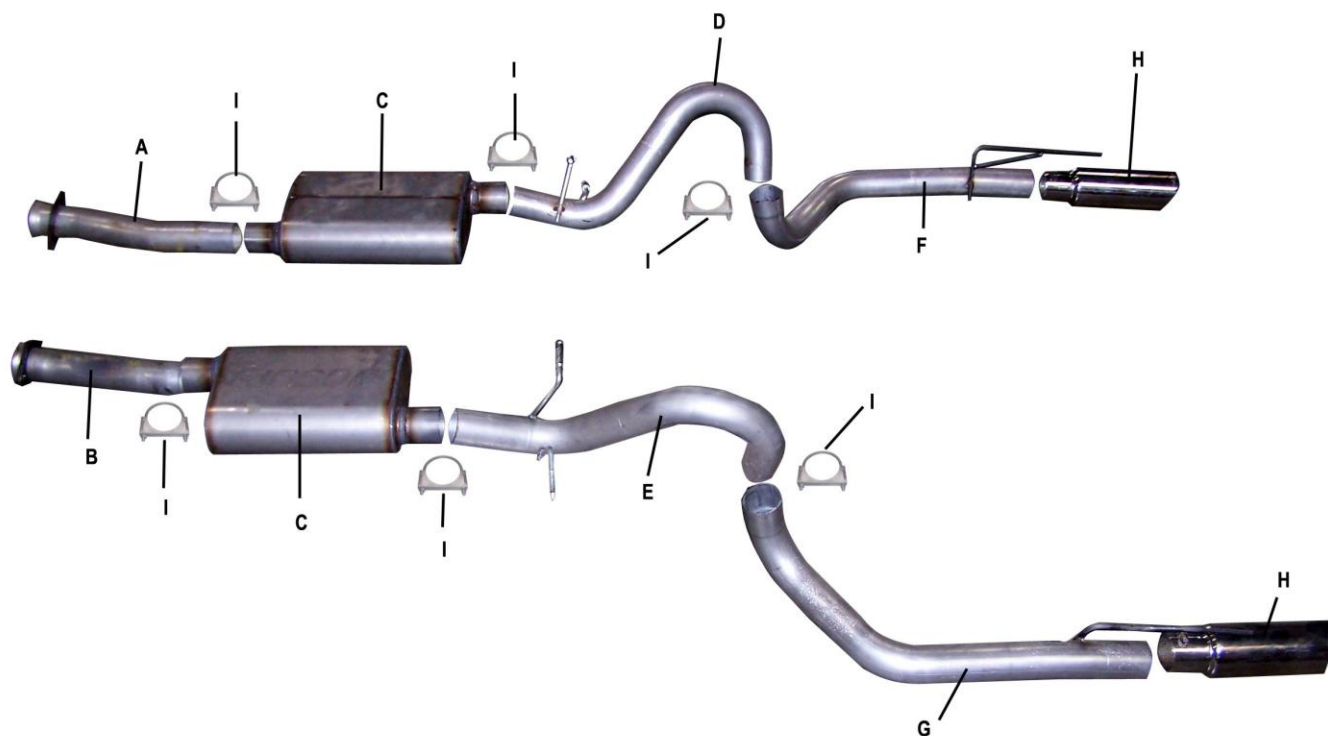
PERFORMANCE EXHAUST SYSTEMS

# INSTALLATION INSTRUCTIONS

## DUAL REAR STAINLESS REAR EXHAUST

### FORD MUSTANG GT 4.6L

#### PART #619003



ITEM	PART #	QUANTITY	DESCRIPTION
A	1126-700864S	1	2 1/2" P/S SS HEADPIPE W/GP-110 FLANGE
B	1127-700865S	1	2 1/2" D/S SS HEADPIPE W/ GP-110 FLANGE
C	11242S	2	2 1/2" SS SUPERFLOW MUFFLERS
D	1128-700866S	1	2 1/2" P/S SS OVERAXLE TAILPIPE W/WELDED HANGERS
E	1129-700867S	1	2 1/2" D/S SS OVERAXLE TAILPIPE W/WELDED HANGERS
F	1130-700868S	1	2 1/2" P/S SS EXIT PIPE W/WELDED HANGER
G	1131-700869S	1	2 1/2" D/S SS EXIT PIPE W/WELDED HANGER
H	500419	2	4" INTERCOOLED STAINLESS TIP
I	5757	6	2 1/2" CLAMP

# INSTALLATION INSTRUCTIONS #619003

## CAREFULLY READ INSTRUCTIONS BEFORE STARTING INSTALLATION

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when working under the vehicle, set parking brake, block tires and use safety glasses and gloves. Allow exhaust to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

**SUGGESTED TOOLS:** 1/2", 9/16" 15mm wrenches & sockets, WD-40, hacksaw, jack stands.

**1.** Disconnect the negative battery cable before removal of OEM exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual.



**2.** To remove the stock exhaust, remove it from the 2 bolt flanges located in front of your factory mufflers. Disengage the welded hangers using WD-40 from the OEM rubber grommets. Do not damage or remove the rubber grommets as you will reuse them to mount your new system. Now, cut off tailpipes before and after rear axle for removal.



**3.** Install head pipes #A & B onto your existing stock front pipe and attach with factory hardware. Do not tighten.



**4.** Install mufflers #C onto head pipes 1 1/2"-2" with the louvers facing towards the converter. Use a jack stand to support the muffler. Use clamps #I to secure the muffler to the headpipe. DO NOT TIGHTEN. Muffler inlet is looking into the louvers.



**5.** Install drivers side overaxle tailpipe #E into mufflers 1 1/2" to 2". Insert welded hangers into rubber grommets use clamp #I to secure to muffler. Do not tighten.



**6.** Install passenger side overaxle tailpipe #D into the muffler 1 1/2"-2". Insert welded hangers into rubber grommets. Use clamp #I to secure tailpipe to muffler. Do not tighten.



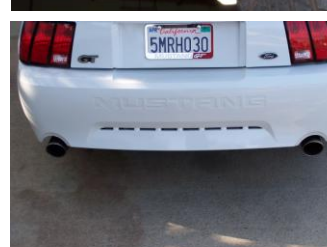
**7.** Install passenger side exit pipe #F onto tailpipe use clamp #I to secure pipes together. Insert welded hanger into rubber grommet. Do not tighten.



**8.** Install drivers side exit pipe #G. Use clamp #I to secure to the tailpipes together. Insert welded hanger into rubber grommets. Do not tighten.



**9.** Install stainless steel tips #H. Clamp down. When you have everything in place, firmly tighten all bolts and clamps down securely. Use stainless steel cleaner and a Scotch Brite pad weekly to prevent tip from discoloration. Inspect all fasteners after 25-50 miles of operation and re-tighten as necessary.



GIBSON EXHAUST systems are designed on a factory stock vehicle. Any aftermarket products installed could increase the sound levels of this Exhaust.

**Make sure there is a 1" clearance from ALL rubber brake lines, shock boots, fuel lines, tires, etc to prevent heat related damage or fire.**