



# EXHAUST INSTALLATION

## PART# 617407

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER TRUCK, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES.

**DO NOT WORK WITH HOT PIPES!!!**

1. Disconnect the negative battery cable before removal of the OEM Exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual. Be sure all part numbers and your vehicle model match the instruction manual before removing your factory exhaust.



2. To remove the driver side exhaust measure 8" from the bend located under the rear end forward. Mark and cut with a hack saw or cut off wheel. Leave the factory rubber grommets in place they will be re used.



3. To remove the Passenger Side measure 8" down the pipe from the back of the muffler. Mark and cut with a hack saw or cut off wheel. Leave the factory rubber grommets in place they will be re used.



4. Install the driver side muffler assembly onto the factory pipe and into the factory rubber grommets. Do not tighten.



5. Install the Passenger side muffler assembly onto the factory pipe and into the factory rubber grommets. Do not tighten.



6. With both mufflers in place align both parts so they match each other and are centered in the exhaust outlets. You may need to use something like a rag to hold the tips in place while the clamps are being tightened.



7. With the Exhaust installed and tight clean your Stainless steel tips so that all finger prints have been removed and enjoy your new performance exhaust.

**"MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, SHOCK BOOTS, TIRES, ETC..." TORQUE ALL CLAMPS TO APPROX. 100 TO 150 FT LBS.**