GIBSON
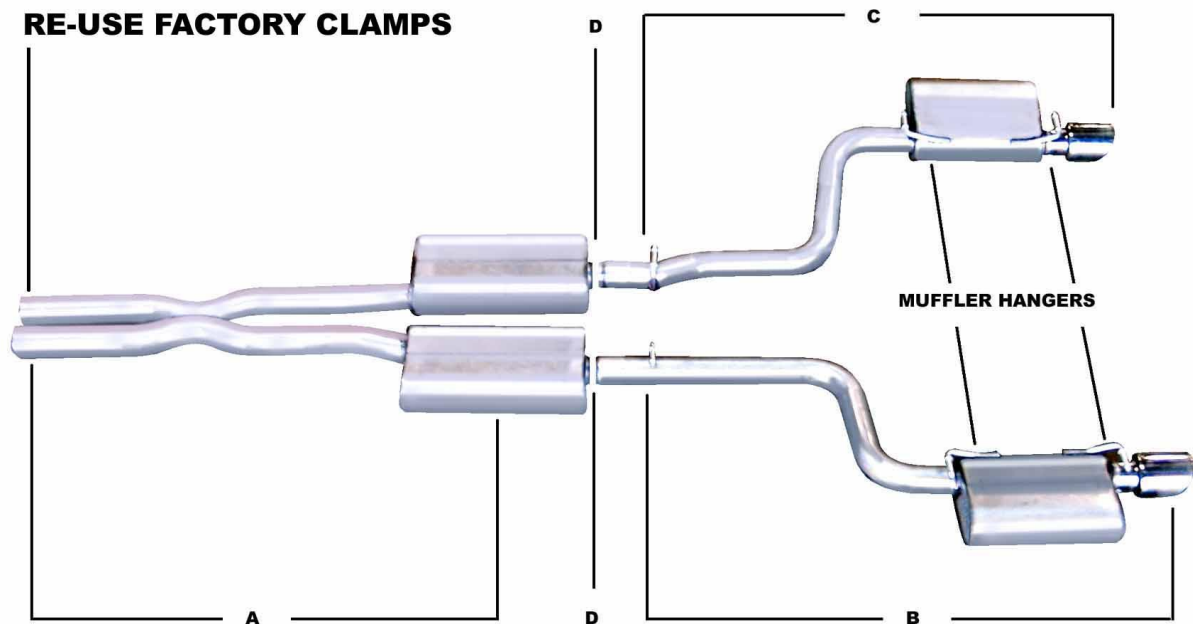## PERFORMANCE EXHAUST SYSTEMS

INSTRUCTION MANUAL
CAT-BACK STAINLESS DUAL REAR EXHAUST SYSTEM
DODGE MAGNUM 5.7L HEMI
CHRYSLER 300C 5.7L HEMI
DODGE CHARGER 5.7L HEMI

PART # 617000

RE-USE FACTORY CLAMPS

MUFFLER HANGERS

ITEM	PART #	QTY	DESCRIPTION
A	1004-700767S	1	2½″ STAINLESS X-PIPE/MUFFLER ASSEMBLY
B	1006-700769S	1	2½″ S/S DRIVERSIDE TAILPIPE/MUFFLER ASSEMBLY
C	1005-700768S	1	2½″ S/S PASS. SIDE TAILPIPE/MUFFLER ASSEMBLY
D	5757	4	2½″ CLAMP

EXHAUST INSTALLATION #617000

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when under the truck, set parking brake, block tires and use safety glasses and gloves.
DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOLS:
½", 9/16", 15mm wrench and socket, Wd-40, Hacksaw, Jack Stand

Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual. To remove the stock exhaust, first you must remove the factory cross member under the X-pipe. Then unbolt and remove driver side tailpipe at the flange. Now unbolt and cut tack welds on factory clamps at the X-pipe and carefully remove factory exhaust, save clamps for new exhaust installation. Leave all rubber grommets on hangers. Use WD-40 to help remove hangers.

Install X-pipe assembly #A assembly on to your front factory pipes and secure with factory clamps. Re-install factory cross member. Use a jack stand to support mufflers. Do not tighten.

Install passenger side tailpipe/muffler assembly #C. Insert all welded hangers into rubber grommets. Secure tailpipe with clamp #D. Do not tighten.

Now go back and make sure the first two mufflers in the middle are level. Then push up on factory cross member before tightening clamps. Then tighten X-pipe. Next, with both tailpipes in place tighten all bolts and clamps securely.

Install driver side tailpipe/muffler assembly #B. Insert all welded hangers into rubber grommets. Secure tailpipes with clamp #D. Do not tighten.

MAKE SURE YOU HAVE A 1" CLEARANCE FROM ALL BRAKE LINES, SHOCK BOOTS, TIRES, FUEL LINES, ETC...