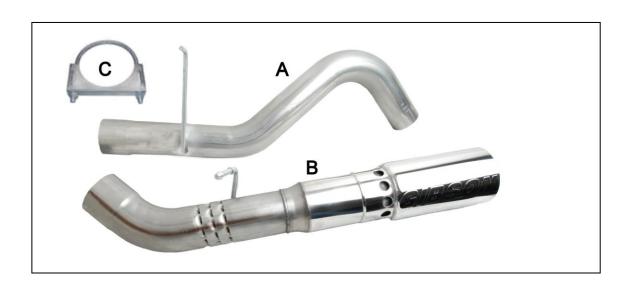# GIBSON
PERFORMANCE EXHAUST SYSTEMS

INSTALLATION INSTRUCTIONS
Gibson Stainless Steel Exhaust
Dodge Ram 2500/3500 6.7L Diesel
Mega Cab-Short Bed 2/4wd
PART #616610

ITEM	PART #	QTY	DESCRIPTION
A	999700753S	1	4.0" Over axle pipe with welded hanger
B	999700754S	1	4.0" Exit pipe W/ louvers and 6.0" SS Tip
C	4171	3	4.0" Clamp

EXHAUST INSTALLATION
PART# 616610

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER TRUCK, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES.
DO NOT WORK WITH HOT PIPES!!!

1. Disconnect the negative battery cable before removal of the OEM Exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual. Remove the factory exhaust by cutting behind the factory muffler. Once the tail pipe has been removed un-bolt the muffler and head pipe at the clamp located behind of the DPF. Use wd-40 or another type of penetrating oil to remove the rubber grommets. Do not damage these they will be re used.

2. Install Item # A on to your factory exhaust using clamp # D to secure. Do not tighten.

3. Install the over axle pipe Item # B onto the Gibson head pipe. Install the hangers into the factory rubber grommets. Adjust to desired position and to not tighten.

4. You may need to make some adjustments to find the correct location of the over axle pipe.

5. Be sure there is clearance from the spare tire and shock.

6. Install the exit pipe Item # B onto the over axle pipe. Do not tighten. Keep everything loose until you have proper clearance.

7. The system was designed to have the tip 1" below the quarter panel of the vehicle. With the tip in your desired position begin to tighten down all clamp connections from the front head pipe back. Clean tip before starting vehicle.

"MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, SHOCK BOOTS, TIRES, ETC…"   TORQUE ALL CLAMPS TO APPROX. 90-100 FT LBS.