

GIBSON

PERFORMANCE EXHAUST

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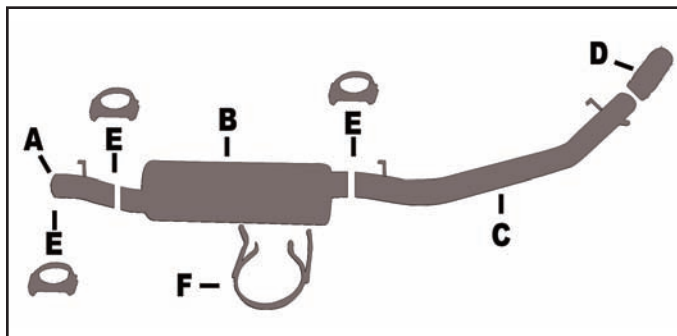
F 951.372.1233

Suggested Tools:

1/2", 9/16", 15mm Socket & Wrench,
WD-40, Jack Stand, Hacksaw

Installation Manual: PN- 616609 Single Sweptside Exhaust System

Vehicle Info: 2009-2010 Dodge Ram 1500 4.7L - 5.7L Hemi 2wd, Crew Cab, Short Bed



Part Letter	QTY	Part #	Description
A	1	1345-701079S	3" Head Pipe
B	1	421887	Superflow Muffler
C	1	1366-701082S	3" Tailpipe W/ welded hangers
D	1	500379	4" Stainless Tip
E	3	OHD300	3" Clamp
F	1	4365	Band Clamp
G	1	BO-1015	Bolt Kit For Band Clamp

When installing this exhaust system allow use of proper safety precautions. Use jack stands when under the truck, set parking brake, block tires and use safety glasses and gloves. Disconnect the negative battery cable before removal of OEM exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual.

DO NOT WORK WITH HOT PIPES!

Step 1



To remove the stock exhaust, remove your factory exit pipes. Next, remove your tailpipe by unbolting from the back of your stock muffler. Remove your factory muffler from the clamp in front of it. Use WD-40 to aid in removal of factory grommet that will be re-used.

Step 2



Install head pipe #A onto your existing stock front pipe and attach with clamp #E. Do not tighten. Insert welded hanger into rubber grommet.

Step 3



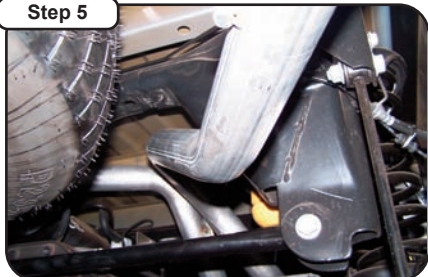
Install muffler #B onto head pipe #A 1 1/2"-2" with the louvers facing towards the converter. Use a jack stand to support the muffler. Use clamp #E to secure the muffler to the head-pipe. Do not tighten. Muffler inlet is looking into the louvers. Outlet should be at the 10' O'clock position.

Step 4



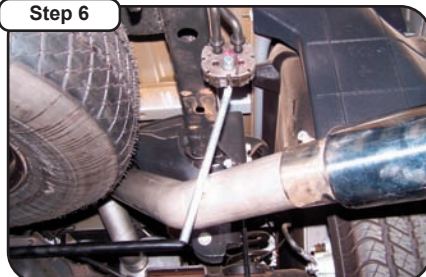
Next, install band clamp #F onto muffler, attaching with bolt kit #G. Insert hangers into rubber grommets. Do not tighten.

Step 5



Install tail pipe #C into muffler 1 1/2" to 2". Use clamp #E to secure. Do not tighten. Insert welded hangers into rubber grommets.

Step 6



Attach Stainless Steel Tip. When you have everything in place, firmly tighten all bolts and clamps down securely. Use stainless steel cleaner and a Scotch Brite pad weekly to prevent tip from discoloration. Inspect all fasteners after 25-50 miles of operation and re-tighten if necessary.

IMPORTANT:

Make sure there is a 1" clearance from ALL rubber brake lines, shock boots, fuel lines, tires, and etc. to prevent heat related damage or fire.

Gibson Exhaust systems are designed on a factory stock vehicle. Any aftermarket products installed could increase the sound levels of this Exhaust.