



Installation Instructions

Stainless Slip on Muffler Assembly
Teryx 4 750 Four seater

Part #99007



ITEM	PART	QUANTITY	DESCRIPTION
A	IN0028	1	Muffler Assembly
B	5755	1	1 3/4" Clamp
C	RH032	2	Muffler End Caps
D	RH012	2	Spark Arrester Insert

Thank you for purchasing our Gibson Exhaust System for your vehicle.
If you need further assistance, please do not hesitate to call our technical department at
(800) 528 -3044 Monday through Friday, 8am to 5 pm.

BOX – 26 X 5 X 10 06/12

Installation Instructions #99007

When installing this exhaust system make sure to use proper safety precautions. Make sure to set parking brake, block tires and use safety glasses and gloves. Allow exhaust to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

SUGGESTED TOOLS: 10mm- 9/16" socket and Wrench, Hack Saw or Saw Zaw.

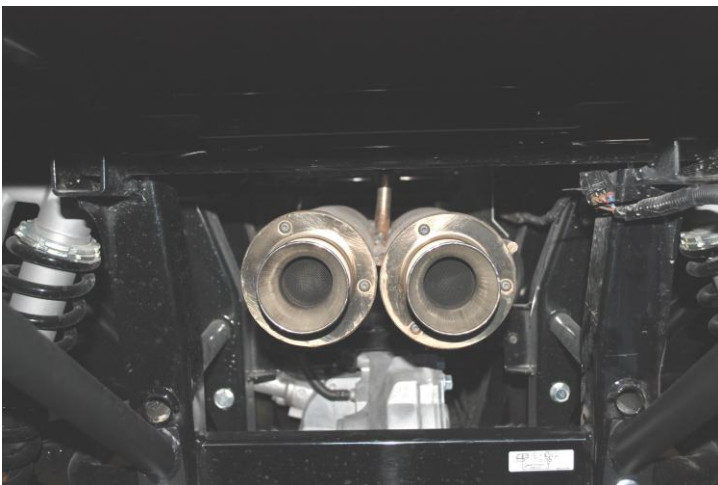


To begin the install of the Gibson Performance exhaust you will need to remove the factory rear portion of the skid plate. This will allow access to the factory head pipe where you will need to cut your header. You will measure 2" rear of the heat shield towards the back of the vehicle. This is the last heat shield before the exhaust makes the up turn towards the bottom of the vehicle.



With your factory head pipe marked use a hack saw or saw zaw with safety glasses and make your cut. It is important that you have at least 2" of clamping surface for the Gibson Exhaust. Do your best to keep the cut as straight up and down as possible.

Next install the Gibson Exhaust. You will need to install it from the rear of the vehicle sliding the head pipe over the rear diff. Slide the hanger in first then slip the head pipe onto your factory pipe.



With the system securely in place in your desired position install the supplied clamp and tighten down the connection between the factory exhaust and the Gibson exhaust. It is important with this style clamp you place it to the edge of the Gibson pipe.

Re install the skid plate and enjoy your new performance exhaust. .