

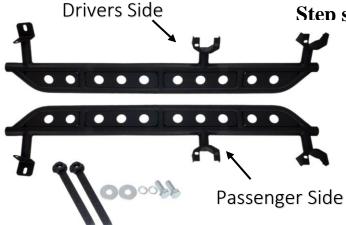
# **INSTALLATION INSTRUCTIONS**

PART No.

FB23083 & FB23084

Jeep® JL Wrangler

Sten sliders - 4DR (FB23083) and 2DR (FB23084)







\* FB23083 (4DR) shown

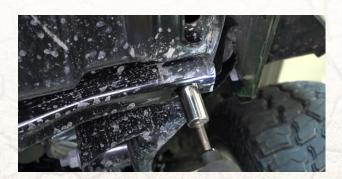
| REQUIRED TOOLS  | KIT CONTAINS          | QTY  |
|-----------------|-----------------------|------|
| 16mm socket     | Step slider (L and R) | 1 ea |
| 18mm socket     | *Nut plate            | 2    |
|                 | *M10 bolt             | 2    |
| OPTIONAL TOOLS  | *M10 flat washer      | 2    |
| 7/16" drill bit | *M10 lock washer      | 2    |
| Paint pen       |                       |      |
| Centerpunch     | * - Optional hardware |      |

### 1) REMOVE FACTORY STEPS OR GUARDS

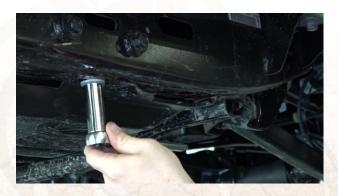
If equipped, remove the factory steps or rocker guards.

### 2) REMOVE HARDWARE

On the passenger side, remove the crossbar bolt using an 18mm socket.



On a 2DR model, it may be required to loosen the skid plate bolt to allow enough flex to fit the new step slider between the frame and crossbar.



Remove the nuts from the rear-most body mount using a 16mm socket. For 4DR models, repeat this step on the middle body mount.

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### 3) INSTALL PASSENGER SIDE STEP SLIDER

Slip the flat bracket of the step slider between the frame and crossbar.



Slip the other mount(s) above the body mount washers and onto the factory studs.



4) REINSTALL ALL OEM HARDWARE

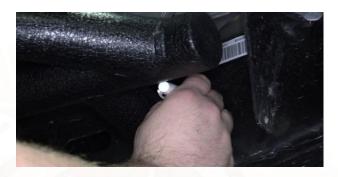
NOTE: If you choose to install the optional hardware, proceed to step 5) prior to fully installing all hardware. Tighten a few nuts to hold the slider in place while marking the hole location.

Secure the step slider by reinstalling the OEM hardware.

### 5) INSTALL OPTIONAL MOUNTING HARDWARE

NOTE: Drilling of the frame rail is required to install the optional hardware on the passenger side only. The driver side frame has an existing hole that can be utilized.

Nutplates and bolts are supplied to help remove some flex in the step sliders, especially the 2DR version. If you choose to install this optional hardware, mark the center of the hole in the bracket using a white paint pen.



Remove the step slider and drill the marked location with a 7/16" drill bit. Use a smaller drill bit and step up in size if necessary. A centerpunch is also recommended to aid in starting the hole.

Reinstall the slider and secure all OEM hardware.

Insert the supplied nutplate into the large round hole in the frame at the front of the installed step slider. Work the plate toward the drilled or OEM hole in the frame that lines up with your slider hole. Install the bolt with a flat washer and lock washer and secure.



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6) REPEAT ON DRIVER SIDE Repeat installation process on the driver side.

NOTE: The skid plate on the driver side will not need to be loosened and will not require drilling for the optional hardware.

7) ENJOY YOUR NEW FISHBONE OFFROAD STEP SLIDERS!