advanced FLOW engineering

Instruction Manual  P/N: 77-43010

Make: Ford  Model: Focus ST  Year: 2013-2014  Engine: L4-2.0L EcoBoost
• Please read the entire instruction manual before proceeding.
• Ensure all components listed are present.
• If you are missing any of the components, call customer support at 951-493-7100.
• Ensure you have all necessary tools before proceeding.
• Do not attempt to work on your vehicle when the engine is hot.
• Disconnect the negative battery terminal before proceeding.
• Retain factory parts for future use.

<table>
<thead>
<tr>
<th>Label</th>
<th>Qty.</th>
<th>Description</th>
<th>Part Number</th>
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</thead>
<tbody>
<tr>
<td>A</td>
<td>1</td>
<td>Module</td>
<td>R77-43010</td>
</tr>
<tr>
<td>B</td>
<td>1</td>
<td>Velcro (2 Inches)</td>
<td>05-01244</td>
</tr>
<tr>
<td>C</td>
<td>4</td>
<td>Cable Ties</td>
<td>05-60167</td>
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Note: Legal in California for use on race vehicles only. The use of this device on vehicles used on public streets or highways is strictly prohibited in California and others states that have adopted California emission regulations.
Refer to Figure A for step 1-3

Sleep Mode

Before installing your aFe Module you will have to place your vehicles ECU in sleep mode. In order to place your vehicles ECU in sleep mode you will need to do the following:

Step 1: If the engine is cold, open the hood, close the doors, lock the car and wait 30 seconds
Step 2: If the engine is warm, open the hood, close the doors, lock the car and wait 20 minutes
Step 3: If the engine is warm and you can’t wait 20 minutes, disconnect the battery

Locating your MAP and CACT sensor

The MAP sensor is located on the elbow connecting to the OE air box. The CACT sensor is located on the intercooler inlet side under the passenger side headlight. Notice both sensors look very similar MAKE SURE you do not plug the jumper harness to the wrong sensor.
Refer to Figure B for steps 4-5

Step 4: Remove the engine cover.

Step 5: Unplug your MAP sensor first located on the elbow connecting to the OE air box.
Refer to Figures C for steps 6-7

Step 6: Locate your MAP jumper harness on your aFe module. It is the 2 wire harness with grey and black colored wires.

Step 7: Plug the large connector on to the stock engine harness and the small connector to the MAP sensor.
Refer to Figure D for steps 8-10

Step 8: Unplug your CACT sensor second located on the intercooler inlet side under the passenger headlight.

Step 9: Locate your CACT jumper harness on your aFe module it is the 4 wire harness with a violet and green colored wires.

Step 10: Plug the large connector on to the stock engine harness and the small connector to the CACT sensor.
Refer to Figure E for steps 11-12

Securing the Module

Step 11: With the supplied Velcro find a flat clean surface to locate and secure your aFe module. Neatly zip tie your aFe module harness on to your stock harness.

Step 12: Re-install the engine cover. The blue LED light indicates that all processes are complete and ready to go. Your installation is now complete! Thank you for choosing aFe Power!
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To purchase any of the items above, view airflow charts, dyno graphs, photos, and video please go to aFepower.com.
Warranty

General Terms:
• aFe warrants their products to be free from manufacturer’s defects due to workmanship and material.
• This warranty applies only to the original purchaser of the product and is non-transferrable.
• Proof of purchase of the aFe product is required for all warranty claims.
• Warranty is valid provided aFe instructions for installation and/or cleaning were properly followed.
• Proper maintenance with regular inspections of product is required to insure warranty coverage.
• Damage due to improper installation, abuse, unauthorized repair or alteration is not warranted.
• Incidental or consequential damages or cost, including installation and removal of part, incurred due to failure of aFe product is not covered under this warranty.
• All warranty is limited to the repair and/or replacement of the aFe part. To request Return Goods Authorization (“RGA”), email RGA@afepower.com or call (951)493-7100. Upon receipt of the RGA, you must return the product to the address provided in the RGA, freight prepaid and accompanied with a dated proof of purchase and the RGA. Upon receipt of the defective product and upon verification of proof of purchase, aFe will either repair or replace the defective product within a reasonable time, not to exceed thirty days.

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<th>Product Category</th>
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<td>Exhaust Systems</td>
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<td>Differential Cover</td>
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<td>Tuners</td>
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<td>Contact aFe</td>
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