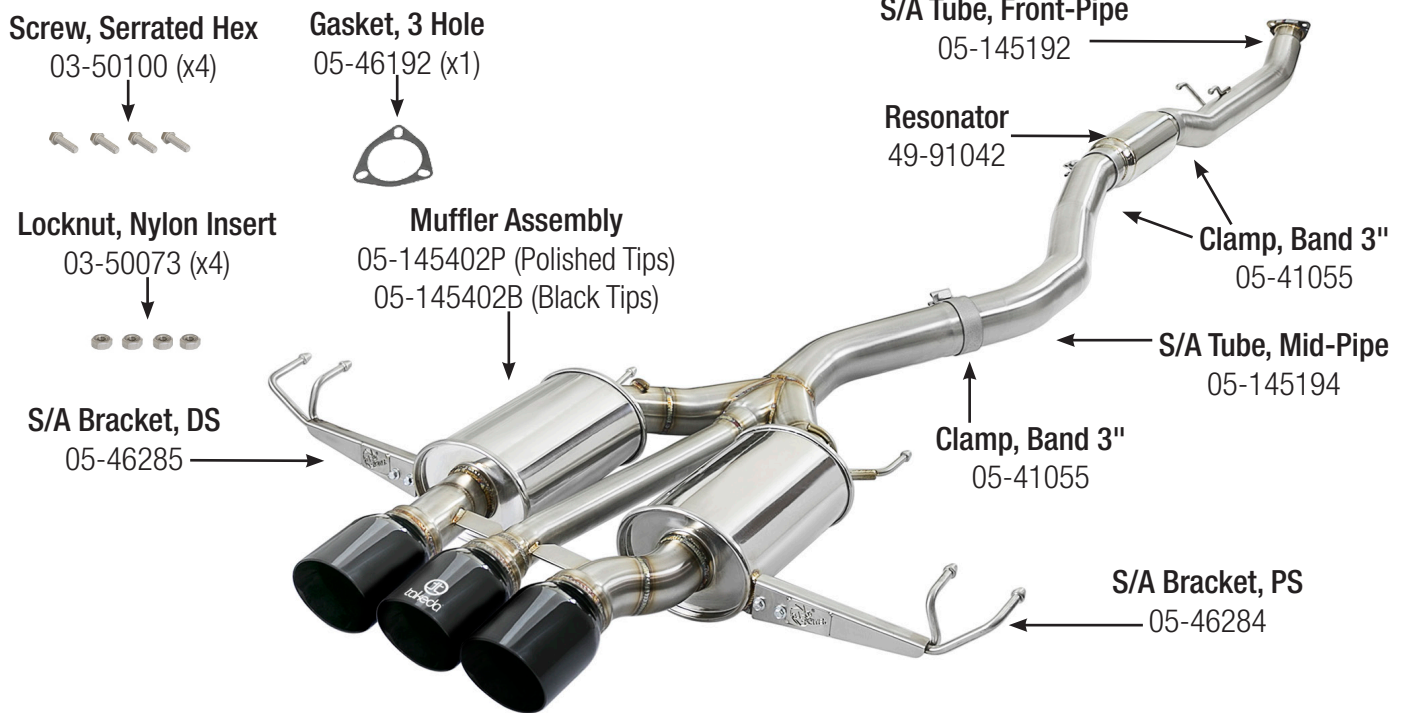




## INSTALLATION INSTRUCTIONS

MAKE: Honda  
MODEL: Civic Type R (FK8)  
YEAR: 2017-2019  
ENGINE: I4-2.0L (t) K20C1

**Cat-Back Exhaust**  
**304 Stainless Steel**  
49-36623-P (Polished Tips)  
49-36623-B (Black Tips)



Professional installation is highly recommended. (Read instructions prior to installation). Make sure to always have at least (2) stands or jacks on hand to support the removal of OE system. Also for the installation of aFe system. Any Removal of rubber isolation mounts may require using a spray lubricant such as WD40 and a pry bar.

- Step 1. (Read Instructions prior to installation)** for faster removal and installation of exhaust a trained professional is recommended for this procedure.
- Step 2.** Secure stock exhaust with jack/stands.
- Step 3.** Disconnect negative battery terminal.
- Step 4.** Remove the (x3) nuts securing the stock exhaust to the OE front pipe.
- Step 5.** Remove the muffler rubber hanger mounts off the chassis and remove the OE exhaust.
- Step 6.** Remove the rubber mounts off the OE exhaust section and transfer onto the Takeda exhaust system.
- Step 7.** Install the Takeda Front-Pipe, using OE nuts and using (x1) supplied gasket and tighten.
- Step 8.** Using the (x1) supplied 3" band clamp, install the resonator onto the Front-Pipe and tighten.
- Step 9.** Using the (x1) supplied 3" band clamp, install the Mid-Pipe onto the resonator, **but do not tighten.**
- Step 10.** Using the (x1) supplied 3" band clamp, install the muffler onto the Mid-Pipe, **but do not tighten.**
- Step 11.** Using the aFe supplied bolts & nuts, install the right bracket hanger to the muffler, **but do not tighten.**
- Step 12.** Using the aFe supplied bolts & nuts, install the left bracket hanger to the muffler, **but do not tighten.**
- Step 13.** Adjust TAKEDA exhaust system before tightening.
- Step 14.** Once aligned and you're satisfied, you may now tighten complete system.
- Step 15.** Reconnect battery.
- Step 16.** Start the vehicle and check for any leaks.
- Step 17.** Double check all work and ensure everything is tight. Congratulations, your system is now complete and fully installed! It is recommended to re-tighten all clamps and bolts after 50-100 miles.

**Caution:** Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation. **aFe recommends professional installation on our products.**