



INSTALLATION INSTRUCTIONS

MAKE: GM

MODEL: Silverado HD/Sierra HD

YEAR: 2007.5-2010

ENGINE: V8-6.6L (td) Duramax

WHEELBASES: Crew Cab/Long Bed (167.7"); Extended Cab/Long Bed (157.5")

**4" Race-Pipe
49-04083 (AL)
49-44083 (409SS)**

aFe recommends professional installation on our products.

Caution: Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation.



Parts:

- 05-144253 S/A Tube, Downpipe SS409 (x1)
- 05-142253 S/A Tube, Downpipe Aluminized (x1)
- 05-144265 S/A Tube, Mid Pipe SS409 (x1)
- 05-142265 S/A Tube, Mid Pipe Aluminized (x1)

Hardware:

- 05-41172 Clamp, Band: 4" (x1)
- 05-41702 S/A Clamp, Hanger #47 (x1)



RACE ONLY DISCLAIMER

This is a Race Only product that is to be used solely for competition, it cannot be used on vehicles that are operated on public streets, roads or highways. Its use is limited to closed-course and open-course racing that is formally sanctioned by a recognized racing organization. Any other use, including recreational off-road use, could be in violation of local, state and federal laws. A competition acknowledgement / liability release form must be filled out and submitted.

- Step 1:** (Read Instructions prior to installation) remove the stock exhaust from the rear of the truck working your way forward. Take caution not to damage the factory isolation mounts as they will be reused. Disconnect all sensors. Take caution as not to damage any sensors. It is recommended to not fully tighten the clamps until the entire system has been installed.
- Step 2:** For faster installation spread the pieces of the exhaust alongside of your vehicle according to the diagram shown.
- Step 3:** Install the downpipe leaving the OE turbo V-Band clamp loose for adjustments. Then install hanger clamp #47 as shown on (Figure A).
- Step 4:** Install the mid-pipe. This may require some cutting. NOTE: Any cutting will be done to the downpipe tube, NOT the mid-pipe tube.
- CC/LB, 8ft. Bed, 167" Wheelbase..... (No cutting)
 - EC/SB, 6.6ft Bed, 157.5" Wheelbase..... (Cut approx. 9-1/2" off rear section of downpipe 05-144253)



(Figure A)

- Step 5:** Install Stock over-axle tail pipe 3 hole flange onto Race-Pipe 3 hole flange. Bolt down using stock hardware.
- Step 6:** Your installation is now complete. It is recommended to re-tighten all exhaust components after the first 50-100 miles.