



## INSTALLATION INSTRUCTIONS

MAKE: BMW

MODEL: 328i (E92/93)

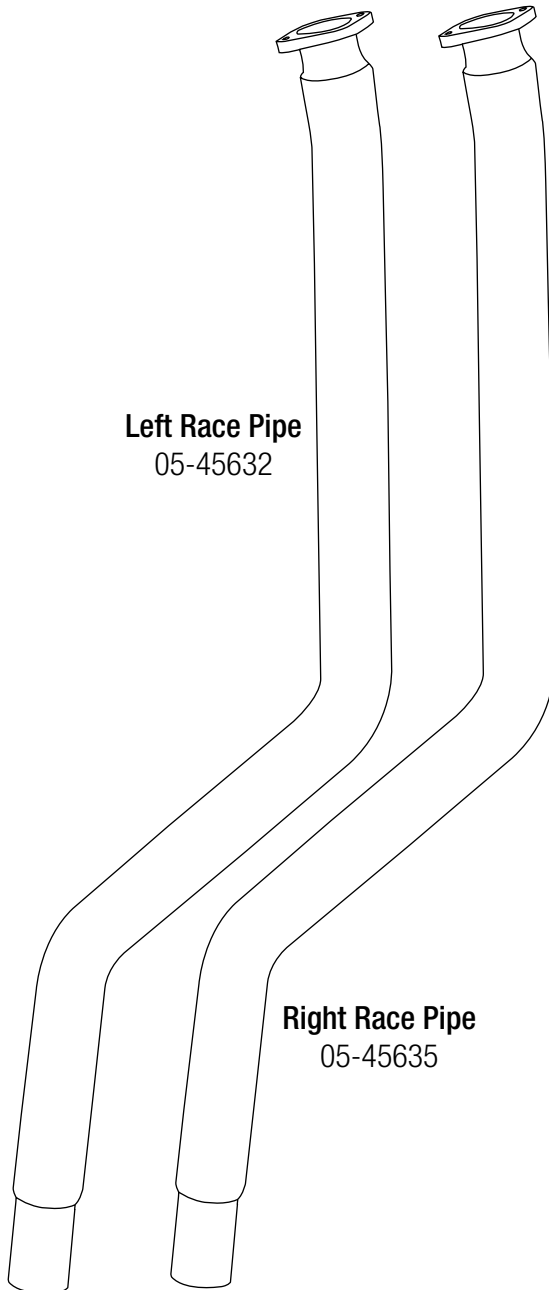
YEAR: 2007-2013

ENGINE: L6-3.0L (N52) Non-Turbo

\*Requires aFe Cat-Back Exhaust P/N 49-36313

**Race Pipe**  
**304 Stainless Steel**  
**49-36319**

**aFe recommends professional installation on our products.**



Left Race Pipe  
05-45632

Right Race Pipe  
05-45635



**THIS PART IS FOR RACE USE ONLY**

This is a "Race Only" Product Used solely for Competition. Its use is limited to closed-course and open-course racing that is formally sanctioned by a recognized racing organization. Any other use, including recreational off-road use, could be in violation of local, state and federal laws.

**Caution:** Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment, eye goggles and gloves to ensure a safe installation.

**Step 1:** (Read Instructions prior to installation) Secure vehicle on jack stands (Refer to your manual for specified jack stand positions).

**Step 2:** Remove the center cross brace secured under the stock exhaust system.

**Step 3:** Loosen the (x2) band clamps securing the aFe exhaust system to the OE front pipes.

**Step 4:** Remove the aFe exhaust system by sliding off the OE front pipes and off the rubber hangers.

**Step 5:** Remove the OE front pipe bracket off the chassis (This will not be reused).

**Step 6:** Remove the (x4) nuts and bolts securing the OE front pipes to the catalytic converters.

**Step 7:** Remove OE front pipes.

**Step 8:** Using the original gasket (Replace if necessary) and (x2) nuts and bolts removed from step 6, secure the right side aFe Race Pipe and tighten.

**Step 9:** Using the original gasket (Replace if necessary) and (x2) nuts and bolts removed from step 6, secure the left side aFe Race Pipe and tighten.

**Step 10:** Install the aFe exhaust system using the (x2) 2.25" band clamps and back on the rubber hangers.

**Step 11:** Install the center and rear cross brace removed from step 2 and tighten.

**Step 12:** Re-check all your work.

**Step 13:** Remove vehicle off jack stands. Your installation is now complete. Check system and retighten after 150 miles.

**Note:** It is normal for the aFe exhaust system to emit smoke for the first few minutes upon initial start-up.