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## Honda CRF/XR50

Complete Exhaust System with M-6 Canister  
Part # 005-300104M



Parts List

Qty.	Description	Part Number
1	Header	005-3001H
1	Muffler	005-30-204A
1	Spark Arrestor (installed)	005-107-S
1	Spark Arrestor Spacer (installed)	005-107-S1
1	HARDWARE KIT	005-30-3
1	Permatex Ultra Black Gasket Maker	031-P22072
2	Two Brothers Racing Stickers	015-10208-A

### IMPORTANT - PLEASE READ CAREFULLY

*We recommend that this performance part be installed by a qualified motorcycle technician. If you have any doubts as to your ability to install this performance part, please consult with your local motorcycle dealer. Read all instructions first before starting installation. Make sure the motorcycle and exhaust system are completely cool before starting the installation. Also, make sure the bike is secure on a centerstand or ideally a service lift during installation. Be sure to save all stock components for possible use later.*

### Warranty

Two Brothers Racing products are intended for closed course competition purposes only, and therefore are sold "as is" without warranty. Two Brothers Racing specifically disclaims any warranties of merchantability or fitness for a particular purpose and disclaims all responsibility for consequential and incidental damages or any other losses arising from the use of these products or parts.

### Installation Instructions

1. Make sure the bike is completely cool before starting the installation. Make sure the bike is secure on the sidestand or ideally a rear service stand.
2. Remove the tail section.
3. Remove the stock exhaust system.
4. Install the TBR header.
5. Place a bead of the hi-temp sealant on the outside edge of the header that goes into the canister. Slide the TBR canister onto the end of the header. Wipe off the excess sealant that will squeeze out.
6. Use the OEM muffler mounting bolt to secure muffler assembly to subframe.
7. Make sure everything is aligned and securely tighten all hardware.
8. Before you run the bike, clean off all fingerprints and dirt, as any oily residue will etch the metal and become somewhat permanent when the system gets hot. Run the bike and enjoy. It is normal for some white smoke to appear the first time you start the bike. This is packing/manufacturing oil from inside the pipe burning off. Check for gaps or leaks. If you find a leak, a little high temperature silicon sealant should fix it. After your first ride, recheck all fasteners for tightness and tighten if necessary.

