



YOSHIMURA

RESEARCH & DEVELOPMENT OF AMERICA, INC.

5420 DANIELS STREET STE A, CHINO CA, 91710 · (800)634-9166 · (909)628-4722 · FACSIMILE (909)591-2198

www.yoshimura-rd.com

OFF-ROAD PERFORMANCE EXHAUST SYSTEM **Spark Arrested**

Yamaha
YFZ450
2009-2013 R
2010 X

2376703 STAINLESS STEEL SLIP-ON SYSTEM WITH ALUMINUM SLEEVE



**THIS PRODUCT IS DESIGNED FOR USE IN CLOSED COURSE
RACING AND IS NOT INTENDED FOR ANY OTHER USE.**



CAUTION: The muffler packing on this system **MUST** be replaced every 6-8 hours of use, or after each moto. Failure to follow recommended muffler re-packing interval can cause muffler damage and may void the warranty.



NOTE: IN THE STATE OF CALIFORNIA, IT IS ILLEGAL TO MODIFY THE EMISSION CONTROL SYSTEM, WHICH INCLUDES THE CARBURETORS OF ANY VEHICLE.

Caution: Exhaust system can be extremely hot. Let motorcycle cool down before beginning installation.

Note: Read through all instructions before beginning installation.

Tools Needed:

Metric Socket Set
Metric Combination Set
Ratchet and Extension
#3 Phillips Screwdriver
Torque Wrench
Allen Key Set

Installation Steps:

- 1 Loosen and raise rear fenders and unbolt and remove stock muffler (see Fig. 1 for bolt locations).
- 2 Loosen stock header bolts.
- 3 Install supplied rubber grommets into aluminum muffler mounting brackets. Install aluminum inserts into rubber grommets (make sure shoulder of aluminum insert faces toward the frame, see Fig. 2).
- 4 Slide supplied exhaust clamp over the inlet of the Yoshimura tailpipe and install Yoshimura tailpipe and muffler onto stock header.

NOTE: Stock gasket between header and tailpipe is NOT used with Yoshimura slip-on system.

- 5 Mount muffler to stock muffler mounting locations using supplied bolts, washers, and aluminum spacers (see Parts Diagram on Page 3).
- 6 Tighten header bolts to 16.5 lb-ft (23 N-m).
- 6 Torque exhaust clamp to 7 lb - ft (10 N-m).
- 7 Torque muffler mounting bolts to 16.5 lb-ft (23 N-m).
- 8 Tighten rear fender bolts.
- 9 Install Yoshimura heatshield onto Yoshimura tailpipe using supplied bolts.
- 10 It is recommended that the slip-on system be wiped down with rubbing alcohol to remove oil and fingerprints. This will help prevent tarnishing of the finish after the exhaust is heated up.
- 11 Before starting engine check for proper clearance between new exhaust system and chassis body work or any moving parts. (i.e. rear brake, frame, tire, bodywork etc.) If any problem is found, please carefully follow through the installation steps again. If problem still persists, please call Yoshimura technical department at (800)634-9166, in CA (909)628-4722.

NOTE: After starting motorcycle, it is normal for new exhaust system and muffler to emit smoke until oil residue burns off.



Fig. 1

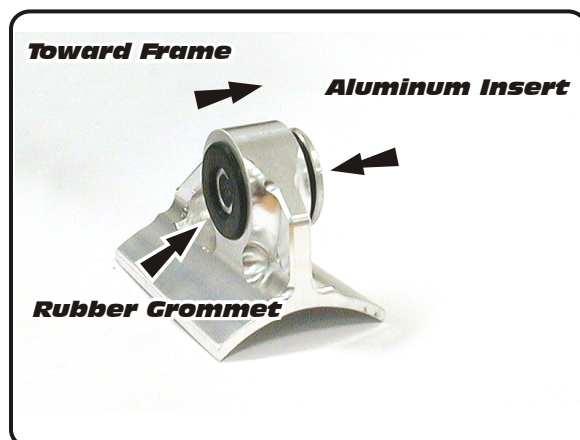
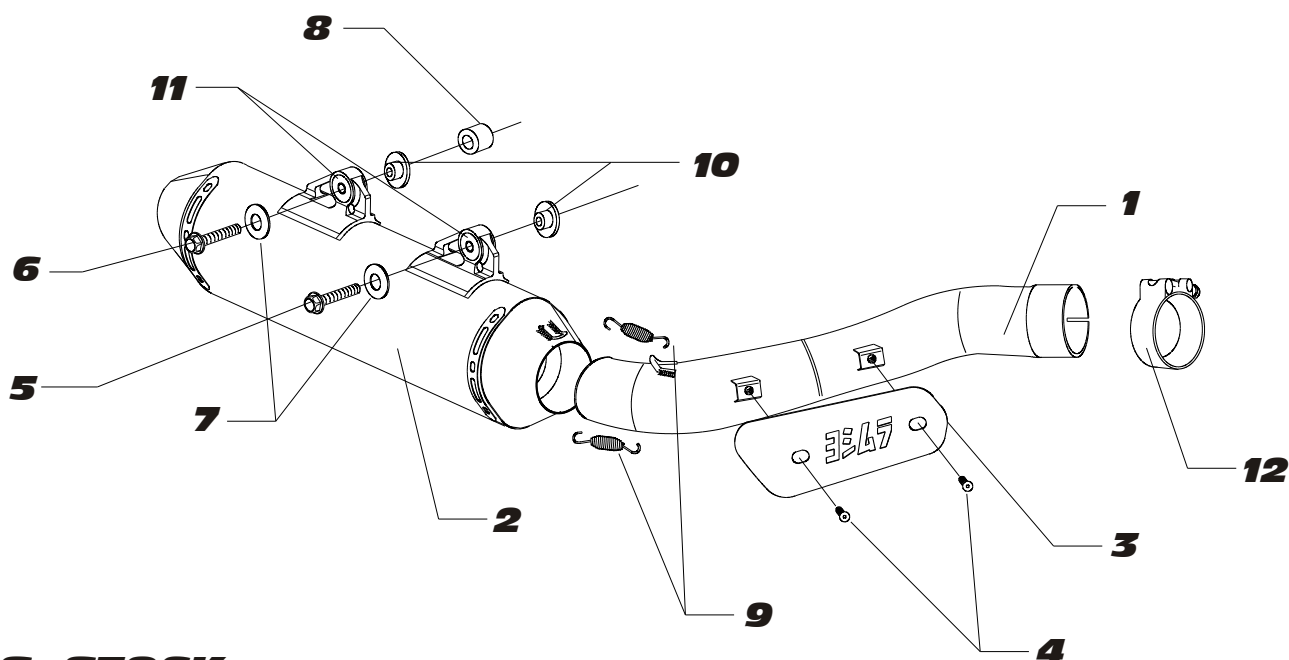


Fig. 2

#2376703

S-STOCK

Parts Diagram

NO.	DESCRIPTION	QTY	PART #
1	Yoshimura Tailpipe	1	2376-152
2	Yoshimura Muffler Assembly	1	2376503-RMA
3	Yoshimura Heatshield	1	2376-HS
4	Heat Shield Bolts	2	RC116HSB
5	8mm X 35mm Flange Head Bolt	1	M8X35H
6	8mm X 45mm Flange Head Bolt	1	M8X45H
7	Large Washer	2	8MMWASHERL
8	8mm x 10mm Aluminum Spacer	1	8X10SPC
9	Medium Race Springs	2	RACE-SPS-1
10	Aluminum Insert for Rubber Grommet	2	ALS-001
11	Rubber Grommet for Muffler Mount	2	011257-00
12	Collector Clamp	1	22059
**	Spring Puller Tool	1	ST-200
**	Yoshimura Vinyl Sticker	1	17029



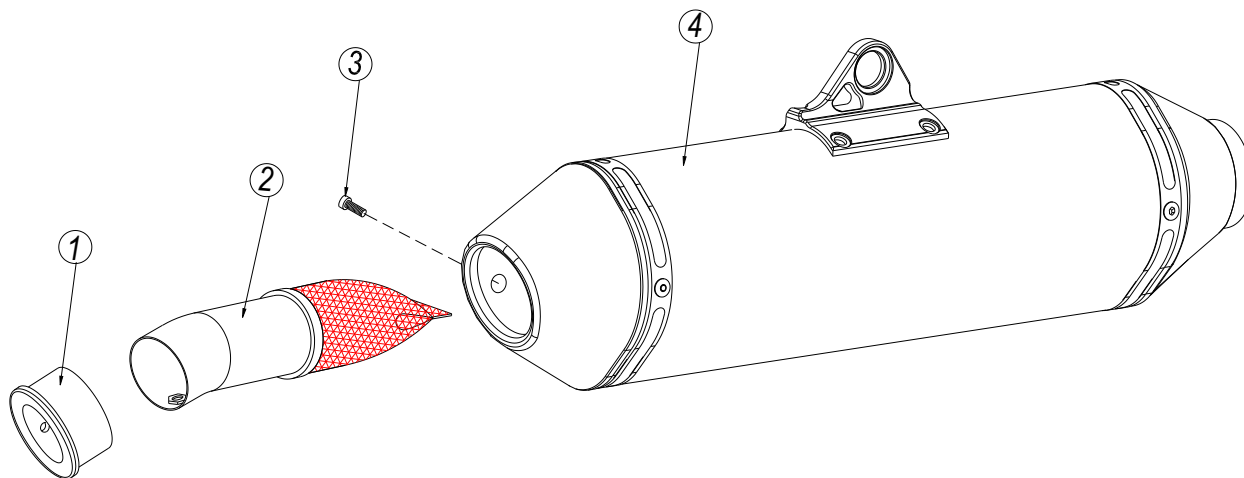
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Spark Arrester Cleaning Information



Parts Diagram

Caution: *Muffler can be extremely hot. Let muffler cool down before removing spark arrester.*

Note: *Read through all instructions before beginning disassembly.*

Tools Needed:

4mm Allen Key
Wire Brush
Pair of Gloves
Safety Glasses

Cleaning Steps:

- 1 Using a 4mm Allen key, remove the bolt that secures the aluminum ring and spark arrester to the muffler (see Parts Diagram for location).
- 2 Remove the spark arrester from the muffler.

NO.	DESCRIPTION	QTY
1	Aluminum Ring	1
2	Spark Arrester	1
3	Spark Arrester Securing Bolt	1
4	Muffler Assembly	1

- 3 Using a wire brush, remove carbon deposits from spark arrester screen. Inspect the screen for excessive wear or damage. If spark arrester is excessively worn or damaged, the spark arrester must be replaced. Cleaning and inspection should be performed at the same time as muffler repacking. Repacking is recommended every 8-10 hours of riding or 2 motos, whichever comes first.

CAUTION: *Gloves and safety glasses should be worn while cleaning spark arrester.*

- 4 Re-install spark arrester and aluminum ring. Torque the spark arrester securing bolt to 1.0 kg-m (7.3 lb-ft).

NOTE: *It is recommended that a low strength "Loc-tite" is used on the spark arrester securing bolt.*