



## **P/N 727540**

Jeep Wrangler 1987-1995 4.0L  
Jeep Wrangler 1997-2006 4.0L  
Jeep Wrangler 1997-2006 4.0L  
Jeep Cherokee 1991-2001 4.0L  
Jeep Grand Cherokee 1999-  
2004 4.0L

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1. Disconnect the negative battery cable.
2. Remove the air duct from the throttle body.
3. Remove the four bolts holding the throttle body in place.
4. Remove the factory throttle body gasket.
5. Place the Vortice TB spacer between the manifold and the TB. Place a gasket on each side of the spacer.
6. Tighten the spacer into place using the hardware provided.
7. Remove the three bolts holding the throttle linkage bracket in place.
8. Install the spacers under the linkage bracket and tighten down using the hardware provided.
9. Reinstall the air intake assembly and reattach the negative battery cable.



