54997
04-11 BMW
6 SERIES SEDAN

T-REX GRILLES

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Upper Class Main Grille

TOOLS REQUIRED:
T-30 Torx
3/8" Socket or Nut Driver
Plastic Pry Tool

PARTS LIST:
(8) #10 Flat Washers
(8) 10/32" Nylon Lock Nuts
(8) 1/2"x1/2" L Brackets

PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE INSTALLATION. Auto makers offer varied models to each vehicle and occasionally manufacture more than one body style of the same model. To assure your part is correct;
☐
can be directed to info@trexbillet.com. In the event you do not have internet access please call 1-800-287-5900.

Step 1 Grille Removal
Open the hood and remove ten T-30 torx screws from the cover at the top of the radiator. Six point down and four point inward to the radiator. Lift the end of the cover near the engine and remove two clips holding the overflow line (Fig 1). Remove the cover. Next remove four T-30 torx screws from the cover between the radiator and the grill/bumper assembly. Pull upward to remove the plastic insert from the hood release opening and remove the cover.   Remove seven T-30 torx screws from the top of the grill/bumper assembly to allow access behind the grill/bumper assembly. From behind the grille inserts; release seven plastic pressure clips on each insert; four at the top and three at the bottom (Fig 2). Remove the stock grill insert and repeat this process on the other insert.

Fig 1

Fig 2

Step 2 Grille Installation
From the front the grill opening slide the two studs at the top of your new Mesh Grill Insert through the stock holes and the two brackets w/ studs at the bottom through the slots at the bottom of the grill opening (Fig 3). From behind the stock grill shell install four ½" 'L' brackets, #10 flat washers & 10-32 nylon lock nuts (Fig 4). Adjust your new Mesh Grill Insert if needed and tighten the hardware then repeat this process on the other side. Reinstall the grilles into the bumper cover and reinstall the radiator cover. Installation complete.

Fig 3

Fig 4

Thank you for purchasing a T-Rex Grille. **03/26/09**