

# **NOTICE!**

## ***Read this before proceeding!***

One of the two brass plugs supplied with this assembly must be inserted in the end of the pinion shaft before this flywheel assembly is installed in a crankcase.

- Solid plug – For "Side Oilers" - engines built with 1966-'72 style crankcases and gearcovers, or any engine which supplies oil to the side hole of the pinion shaft.
- Plug with .090" hole – For "End Oilers" engines built with 1973 and later style crankcases and gearcovers, or any engine that supplies oil to the end of the pinion shaft. This is also the preferred set up for a Generator style engine equipped with an S&S gearcover and S&S oil pump.
- Oil the plug and gently tap it into the end of the shaft with a small drift punch.
- If you are not sure which plug to install or how to install it, please contact:

S&S Technical Service Department

Phone - 608-627-8324

Email – [sstech@sscycle.com](mailto:sstech@sscycle.com)