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Installation Instructions

2.5lb Air Tank

Universal

Part # 99210-2

Please read instructions entirely before attempting to install and use this product.

Parts Included	Qty
Air Tank	1
10 mm hose	1 roll
4 mm hose	1 roll
Gauge	1
Gauge bracket w/screws	1
8mm bolts, washers, nuts	4 ea
Drain plug (twist style)	1
Port plug	2
Import dis-connect	1

Parts Included	Qty
90 degree "L" fitting	1
Sealing tape	1 roll
4mm push-in fitting (male)	1
4mm push-in fitting (female)	1
10mm push-in fitting	4
Quick connect stud (female)	2
Quick dis-connect	1
Male-male connector	1

NOTE:

1. Make sure to apply sealing tape to all fittings.
2. Before installing or assembling determine the location of the tank and gauge.
3. The tank can be mounted in different positions, make sure the drain plug is mounted at the bottom/lowest point.
4. Drain tank monthly.



Make sure to regularly check connections, fittings and tank for possible leaks or damage.



Make sure to dis-connect the air hose too the tank to depressurize it before using your winch.



Make sure all hoses remain clear from any obstructions, moving parts and extreme heat.

For Technical Support/Warranty Information please call 310-762-9944

Smittybilt, 400 West Artesia Blvd, Compton, CA 90220



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Installation (To XRC10HD Winch)

1. Determine the location you want to mount your tank. Use the 4 mounting holes on the base of the tank as a template to mark the holes. Once holes are marked set tank to the side and drill holes. **NOTE:** Be sure to check for obstructions or hazards before drilling.
2. Remove the port plug on the back of the winch (labeled air tank) and install the 90 degree "L" fitting.
3. Install one of the 10mm push-in fittings on the end of the "L" fitting.
4. Install a 10mm push-in fitting into each end of the tank.
5. Determine the best route to run the 10mm hose from the back of the winch to one end of the tank. Once decided, push one end of the hose into the fitting on the "L" fitting and run it to the end of the tank. (Cut to the appropriate length) When running hose make sure it does not come in to contact with any sharp, moving or extreme hot surfaces.
6. Insert the remaining 10mm hose into the opposite end of the tank and route it to your desired location to be able to use and connect to for future use.
7. Determine the best location that you want for the gauge. (under dash, in the engine compartment, on the tank, behind the bumper, ect...) Once you have determined your location, install the 4mm female push in fitting on the back of the gauge, then mount gauge and bracket using the two sheet metal screws included.
8. Install the 4mm Male push in fitting to one of the middle ports on the tank. Then run the 4mm hose from the tank to the gauge.
9. Install drain plug into the bottom port on the tank. **Note:** It is recommended to drain the tank monthly.
10. Installation is now complete.

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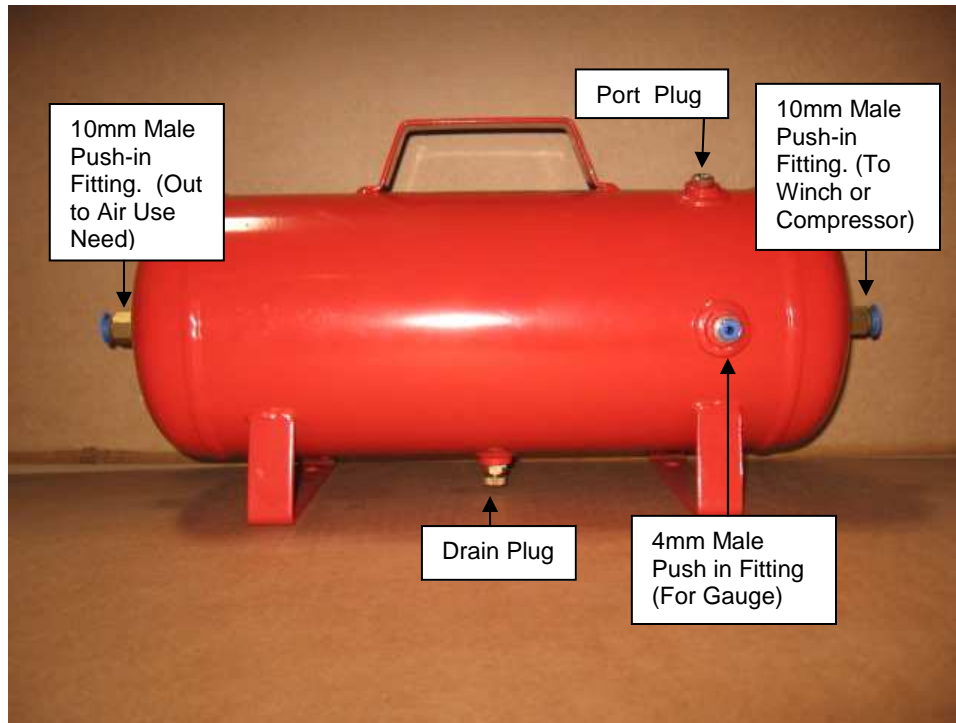
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There are many variations and setups on how this product can be used. The above is the recommended version, if doing something different or connecting to a different power source, be sure to read its manual entirely and follow all instructions and safety precautions.



Improper use or installation can cause serious damage or injury. Use caution when operating and installing this product.

LIMITED WARRANTY

Smittybilt (The Company) warrants to the original purchaser of this product that should the product or any part thereof, under normal use and conditions, be proven defective in material or workmanship within the warranty period of 1 year from the date of purchase, such defect(s) will be repaired or replaced (At the Company's option) without charge for parts or labor. To obtain repair or replacement within the terms of the warranty, the product is to be delivered with proof of warranty coverage (e.g. dated bill of sale, receipt), specification of defect, freight pre-paid with Returns Good Authorization Number from Smittybilt to place of purchase. Items returned to Smittybilt without a Returns Authorization Number will be refused and returned to sender at the senders' expense.

This warranty does not apply to any product or part thereof which, in the opinion of the Company, has suffered or been damaged through alteration, improper installation, mishandling, misuse, neglect accident or acts of nature. **THE EXTENT OF THE COMPANY'S LIABILITY UNDER THIS WARRANTY IS LIMITED TO THE REPAIR OR REPLACEMENT PROVIDED ABOVE AND, IN NO EVENT, SHALL THE COMPANY'S LIABILITY EXCEED THE PURCHASE PRICE PAID BY THE PURCHASER FOR THIS PRODUCT.**

This warranty is in lieu of all expressed warranties and liabilities. ANY IMPLIED WARRANTIES, INCLUDING ANY IMPLIED WARRANTY OF MERCHANTABILITY SHALL BE LIMITED TO THE DURATION OF THIS WRITTEN WARRANTY. ANY ACTION FOR BREACH OF ANY WARRANTY HEREUNDER INCLUDING ANY IMPLIED WARRANTY OF MERCHANTABILITY MUST BE BROUGHT WITHIN A PERIOD OF 90 DAYS FROM DATE OF ORIGINAL PURCHASE. IN NO CASE SHALL THE COMPANY BE LIABLE FOR ANY CONSEQUENTIAL OR INCIDENTAL DAMAGES FOR BREACH OF THIS OR ANY OTHER WARRANTY, EXPRESSED OR IMPLIED, WHATSOEVER. No person or representative is authorized to assume for the company any liability other than expressed herein in connection with the sale of this product. Some states do not allow limitations on how long an implied warranty lasts or the exclusion or limitation of incidental or consequential damage, therefore above limitations may not apply to you. This warranty gives the purchaser specific legal rights. The purchaser may have additional rights, which vary from state to state. Some states do not allow limitations on how long an implied warranty lasts or the exclusion or limitation of incidental or consequential damage, herefore above limitations may not apply to you. This warranty gives the purchaser specific legal rights. The purchaser may have additional rights, which vary from state to state.

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