Rev A

## Rancho RS6224 Oil Pan Armor Kit

- 1. Clean and dry oil pan surface. Apply a 3/8" bead of silicone liberally to the inside of oil pan armor 176560.
- 2. Allow 15 minutes for silicone to skin-over, then place Rancho armor over oil pan. Using a jack and wooden block, press armor onto the oil pan until fully seated.
- 3. Support the assembly overnight with a jack stand. The silicone fully cures in 24 hours.

**Note:** For additional support, secure the armor to the oil pan with wire (not supplied). See illustration below



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