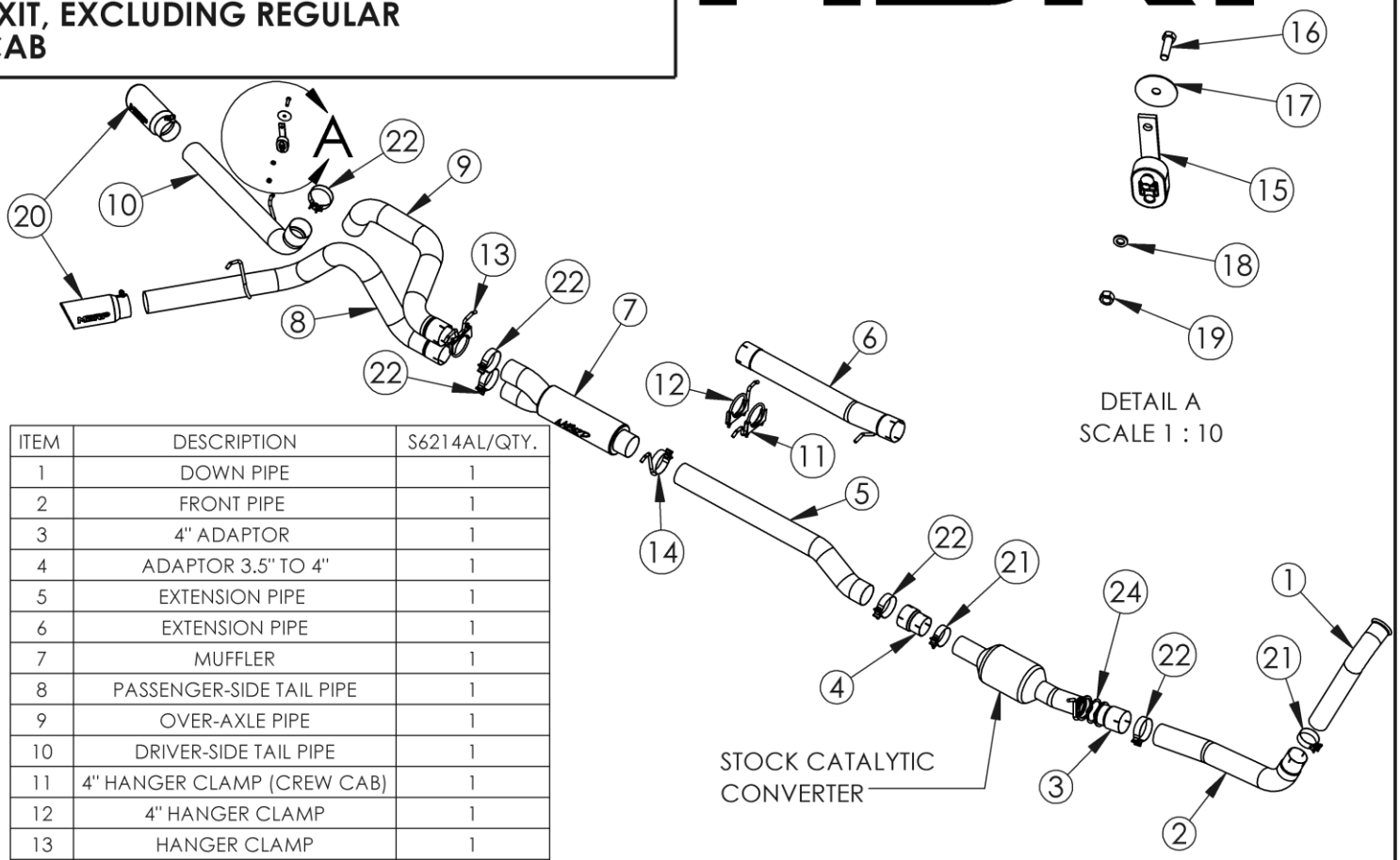
S6214

03-07 FORD F250/350 6.0L POWERSTROKE, 4" DUAL SIDE EXIT, EXCLUDING REGULAR CAB



ITEM	DESCRIPTION	S6214AL/QTY.
1	DOWN PIPE	1
2	FRONT PIPE	1
3	4" ADAPTOR	1
4	ADAPTOR 3.5" TO 4"	1
5	EXTENSION PIPE	1
6	EXTENSION PIPE	1
7	MUFFLER	1
8	PASSENGER-SIDE TAIL PIPE	1
9	OVER-AXLE PIPE	1
10	DRIVER-SIDE TAIL PIPE	1
11	4" HANGER CLAMP (CREW CAB)	1
12	4" HANGER CLAMP	1
13	HANGER CLAMP	1
14	4" HANGER CLAMP	1
15	HANGER ASSEMBLY	1
16	7/16" X 1 1/2" BOLT	1
17	7/16" FENDER WASHER	1
18	7/16" LOCK WASHER	1
19	7/16" NUT	1
20	EXHAUST TIP	2
21	3.5" BAND CLAMP	2
22	4" BAND CLAMP	5
24	GASKET	1

PLEASE READ BEFORE STARTING INSTALLATION

While MBRP has made every effort to ensure that all components of this system are of superior quality and properly packaged, it is the installer's responsibility to ensure the following before removal of the factory exhaust:

- that ALL components shown above are present.
- that ALL mating components fit together.
- that there are no damaged components.
- that the system you have purchased is appropriate for your vehicle year, model and

2. Attach the **Mid Pipe** to the **Down Pipe** using the **3 ½" Clamp** to secure using the slip joint.
See Figure 5.

3. Attach the **4 Adaptor** to the **Front Pipe** with a **4 Band Clamp**.

Figure 5

4. Attached the factory catalytic converter to the **4 Adaptor** by placing the **Gasket** supplied between the flanges and installing the two nuts that were removed previously.

5. Attach the **Adaptor 3.5 to 4** to the outlet of the catalytic converter using and **3.5 Band Clamp**.

6. Install the **Extension Pipe** into the **Adaptor 3.5 to 4 .** The **Extension Pipe** provided is pre-cut for the crew cab long bed configuration. All other configurations will require this pipe to be cut.

Figure 6

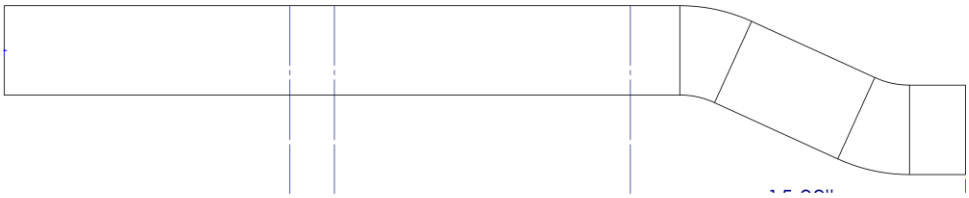


Figure 7

7. Install the **Muffler** over the **Extension Pipe**. Install the **Hanger Clamp** at the connection between the **Muffler** and the **Extension Pipe**.
See Figure 6.

8. Position the **Muffler** outlets vertically.
See Figure 7.

9. Install the **Over Axle Pipe** connecting the slip joint to the top outlet of the dual outlet **Muffler**. Do not tighten to allow for adjustment.
See Figure 8.

Figure 8

10. Install the **T- Hanger Clamp** into the two OEM rubber hangers located above the outlets of the **Muffler**. The **T-Hanger Clamp** provided is used at this location to support the exhaust. It is positioned around the **Driver Side Over Axle Pipe** and is not used as a sealing clamp.