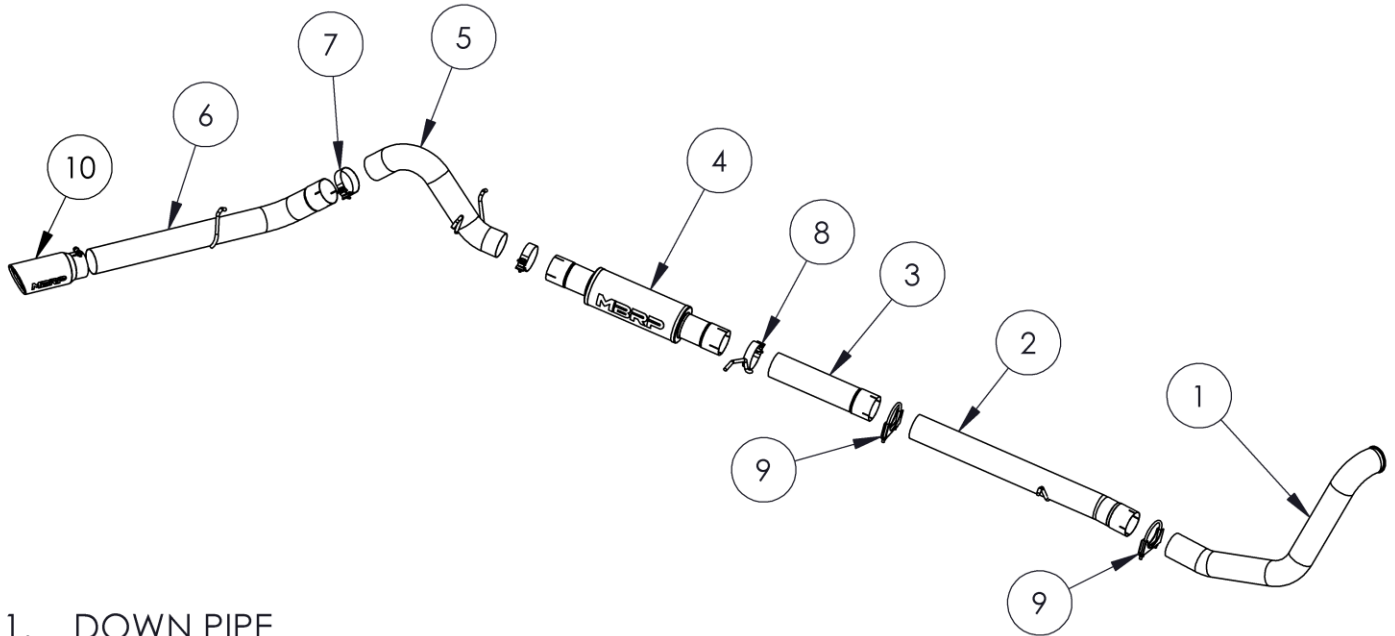


# S6204

99-03 FORD EXCURSION 7.3L POWER  
STROKE, TURBO BACK, 4" SINGLE SIDE  
NOT FOR USE ON VEHICLES EQUIPPED WITH  
CATALYTIC CONVERTER

# MBRP



1. DOWN PIPE
2. MID PIPE
3. EXTENSION PIPE
4. HIGH FLOW MUFFLER
5. OVER-AXLE PIPE
6. TAIL PIPE
7. 4" BAND CLAMP (2 PCS)
8. 4" BAND HANGER CLAMP
9. 4" CLAMP (2 PCS)
10. EXHAUST TIP

\*NOTE: MUFFLER MAY NOT BE EXACTLY AS SHOWN

## PLEASE READ BEFORE STARTING INSTALLATION

While MBRP Inc. has made every effort to ensure that all components of this system are of superior quality and properly packaged, it is the installer's responsibility to ensure the following before removal of the factory exhaust:

- that ALL components shown above are present.
- that ALL mating components fit together.
- that there are no damaged components.
- that the system you have purchased is appropriate for your vehicle year, model and configuration.
- that the system will not interfere with any modifications previously installed or planned.
- that you have read and understand these instructions.

If you have any questions or are uncertain about any aspect of the installation of this system to your vehicle please contact your dealer before commencing installation.

# MBRP

## Removal of stock system:

1. If a hoist is being used for the installation, the original exhaust system can be removed in one piece by removing the passenger side shock. If a hoist is not being used the tail pipe must be cut behind the muffler to be removed.
2. Loosen the nut on the band clamp in front of muffler using a 15mm socket.
3. Remove the muffler and tail pipe from the OEM rubber hangers and separate the stock exhaust at the slip joint remove the muffler and tail pipe from under the truck. **Re-install the passenger side shock.**
4. Remove the down pipe from the turbo by removing the band clamp using an 11mm socket. **Retain the band clamp for the installation of the new down pipe.** Cut the down pipe in front of the transmission cross member to remove. (**Note:** The stock down pipe can be removed in one piece by removing the transmission cross member. It is recommended that this only be done by qualified, trained professionals using tools and equipment designed to safely carry out this procedure.)

## Installation of MBRP Inc. Performance Exhaust:

**Note: Vehicles originally equipped with a catalytic converter must retain the factory catalytic converter. Removal of the catalytic converter may be a violation of federal or local regulations.**

1. Install the **Down Pipe** in the same position as the stock down pipe and attach the flared end to the turbo using the stock band clamp. Do not fully tighten until all components are in place.
2. Attach the **Mid Pipe** to the **Down Pipe** and place the hanger into the factory rubber insulator located on the frame.
3. Install the **Extension Pipe** on to the **Mid Pipe**.
4. Install the **Muffler** over the **Extension Pipe** securing it with the **4" Band Hanger Clamp**. Install the hanger into the OEM hanger located at the inlet of the muffler.
5. Install the **Over-Axle Pipe** from the rear of the truck, over the axle and attach to the outlet of the **Muffler** securing it using one of the **4" Band Clamps**. Install the hangers into the OEM rubber hangers located above the outlet of the **Muffler**.
6. Install the **Tail Pipe** on to the **Over-Axle Pipe** securing it using the remaining **4" Band Clamp**. Install the hanger into the OEM hanger.
7. Install the provided **Clamp** around the pipes where required. Adjust the **Tail Pipe** and check along the whole length of the exhaust system to ensure that there is adequate clearance around the fuel and brake lines or any wiring. If any interference is detected relocate or adjust.
8. Ensure that the exhaust is in place before tightening clamps. Start at the front of the exhaust system and begin tightening all connections.
9. Install and adjust the **Tip** to suit.

**Congratulations!** You are ready to begin enjoying the improved performance and driving experience of your MBRP Inc. performance exhaust system. We hope you enjoy your purchase.