

S5080

2014-2018 CHEV/GMC SILVERADO/ SIERRA 1500,
2019 LIMITED (LD) SILVERADO/ SIERRA 1500,
4.3L V6, 5.3L V8, - ONE-PIECE DRIVESHAFT ONLY
3" CAT BACK, SINGLE SIDE EXIT

MBRP®

8

5

Removal of Stock System

1. Apply a penetrating lubricant liberally to all exhaust fasteners, hangers, and rubber insulators.
2. Remove the clamp after the catalytic converter and save the clamp for the installation. Refer to Figure 1.
3. Remove the hangers from the rubber insulators and remove the exhaust from the vehicle. The tail pipe can be cut to ease clearing the rear axle. Refer to Figure 2.
4. Remove the exhaust from the vehicle.

Installation of MBRP Performance Exhaust

Figure 4

1. Install the **Extension Pipe** to the existing flange using the clamp removed earlier. Leave the hardware loose enough for some adjustment. Refer to Figure 3.
The **Extension Pipe** will not need cutting for the Crew Cab short bed or the Extended Cab long bed. Refer to Figure 4 for cut lengths.
(**Installation tip:** Temporarily hang the **Muffler** and the **Over Axle Tail Pipe** in place and measure to the



Figure 5

3. Slide the **Hang Tight** **Hanger Clamp Assembly** onto the rear of the **Extension Pipe** and into the existing rubber insulator. Refer to **Figure 5**.

4. Install the **Mid Pipe** using a **Wrench** & **O D Ring** (Crew & Dealer Only) [See Figure 6].

4. Install **Muffler** onto the **Extension Pipe** or **Mid Pipe** using **Wrench** & **O D Ring**. Refer to **Figure 6**.

5. Slide a **Wrench** & **O D Ring** onto the rear of the **Muffler**. Feed the **Over Axle Pipe** into the rear of the **Muffler**. Install the hanger on the **Over Axle Pipe** onto the factory rubber insulator. Refer to **Figure 7**.

6. Install the **Tail Pipe** hanger into the factory rubber insulator located directly above the hanger and attach to **Over Axle Pipe** using a **Wrench** & **O D Ring**. Refer to **Figure 8**.

7. Install and adjust the **Exhaust Tip** by tightening the bolt located on the **Exhaust Tip**.

8. Align the exhaust as required before tightening clamps. Stand at the front of the exhaust tighten all clamps and connections.

9. Check along the length of the exhaust system to ensure that there is adequate clearance around spare tire, fuel and brake lines or any wiring. If any interference is detected release and adjust.

Figure 7

Figure 8

Congratulations! You are ready to begin experiencing the improved power, sound and driving excitement of your **MBRP** performance exhaust system. We know you will enjoy your purchase.