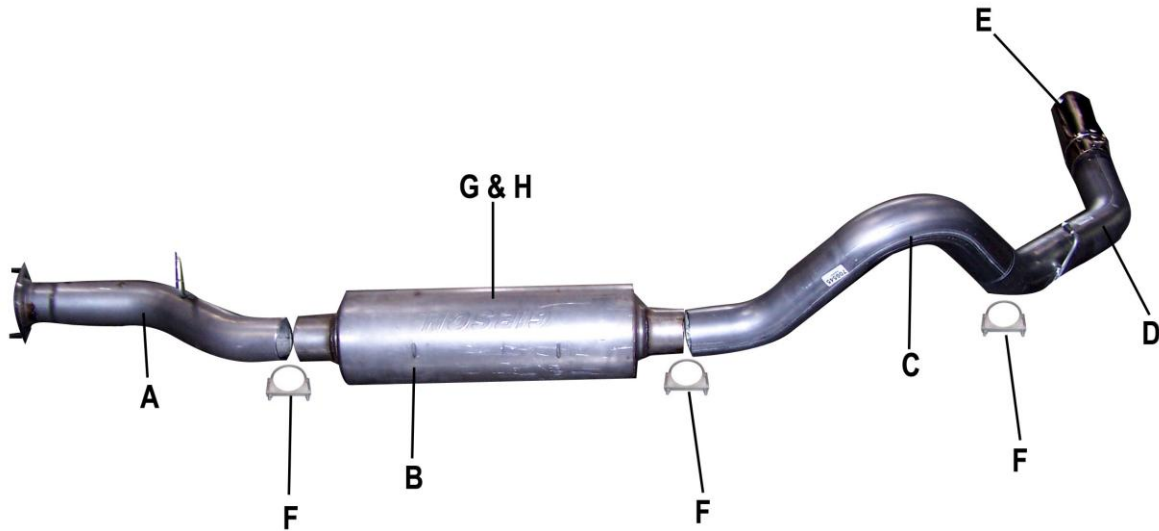




**INSTALLATION INSTRUCTIONS**  
**CAT-BACK STAINLESS SINGLE EXHAUST**  
**SILVERADO, SIERRA CLASSIC TRUCK 2500HD/3500 6.0L, 2/4WD**  
**STANDARD CAB-LONG BED**  
**PART #615598**



ITEM	PART #	QUANTITY	DESCRIPTION
A	1119-700878S	1	4" STAINLESS HEADPIPE WITH WELDED HANGER AND FLANGE
B	788040S	1	STAINLESS SUPERFLOW MUFFLER
C	777-700545S	1	4" STAINLESS OVERAXLE TAILPIPE
D	778-700542S	1	4" STAINLESS EXIT PIPE
E	500401	1	5" STAINLESS TIP
F	4171	3	4" CLAMPS
G	4228	1	BAND CLAMP
H	BO-1015	1	BOLT KIT FOR BAND CLAMP

## INSTALLATION INSTRUCTIONS #615598

### CAREFULLY READ INSTRUCTIONS BEFORE STARTING INSTALLATION

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when working under the vehicle, set parking brake, block tires and use safety glasses and gloves. Allow exhaust to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

**SUGGESTED TOOLS:** 1/2", 9/16" 15mm wrenches & sockets, WD-40, hacksaw, jack stands.

1. Disconnect the negative battery cable before removal of OEM exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual.



2. To remove stock exhaust unbolt it from the 2 bolt flange located in front of your stock muffler. You will reuse the factory nuts. Cut your stock tailpipe off for easier removal of stock exhaust. Use WD-40 to disengage hangers from rubber grommets. Do not damage or remove the rubber grommets as you will reuse them to mount your new system.



5. Install overaxle tailpipe #C into muffler 1 1/2" - 2". Use clamp #F to secure pipe to muffler. Do not tighten.



3. Install headpipe #A onto your existing 2-bolt flange reuse your factory nuts to secure. Do not tighten. Insert welded hanger onto rubber grommets.



6. Slide exit pipe #D onto overaxle tailpipe. Insert welded hanger into rubber grommet. Use clamp #F to secure pipes together. Do not tighten. Rotate pipe until level.



4. Slide muffler #B onto headpipe 1 1/2"-2". Use jack stand to support muffler. Use clamp #F to secure muffler to headpipe. Next, install band clamp #G onto muffler. Insert hanger into rubber grommet. Use bolt kit #H to secure band clamp. Do not tighten.



7. Install stainless steel tip #E. Clamp down. When you have everything in place, firmly tighten all bolts and clamps down securely. Use stainless steel cleaner and a Scotch Brite pad weekly to prevent tip from discoloration. Inspect all fasteners after 25-50 miles of operation and re-tighten as necessary.

GIBSON EXHAUST systems are designed on a factory stock vehicle. Any aftermarket products installed could increase the sound levels of this Exhaust.

**Make sure there is a 1" clearance from ALL rubber brake lines, shock boots, fuel lines, tires, etc to prevent heat related damage or fire.**