



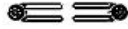
INSTALLATION INSTRUCTIONS

MAKE: DODGE
MODEL: CHALLENGER R/T
YEAR: 2009-2014
ENGINE: V8-5.7L HEMI

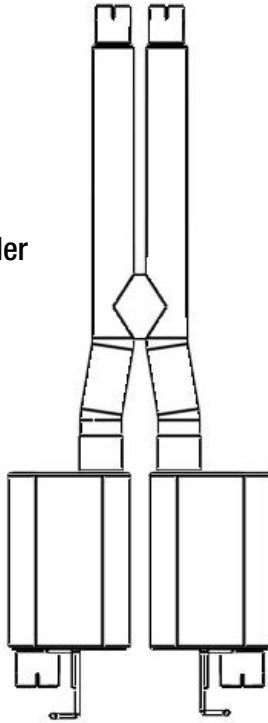
**Cat Back
Stainless Steel
49-42017**

aFe recommends professional installation on our products.

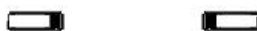
Band Clamps (x2)
05-41151



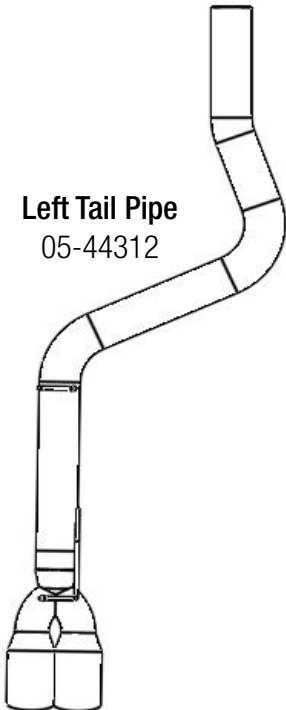
**Midpipe/Muffler
Section**
05-44311



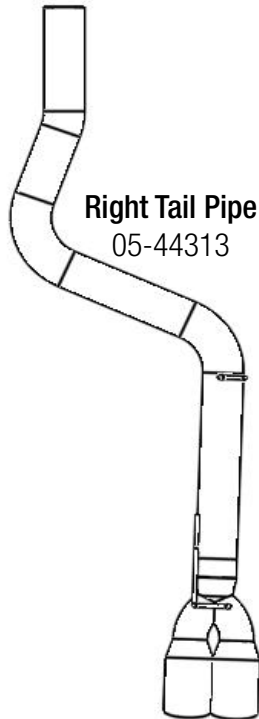
Band Clamp (x2)
05-41055



Left Tail Pipe
05-44312



Right Tail Pipe
05-44313



Caution: Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation.

Step 1: (Read Instructions prior to installation) Secure vehicle on jack stands (Refer to your manual for specified jack stand positions).

Step 2: Disconnect the factory ground strap from the muffler hanger.

Step 3: Remove your factory exhaust from the rear of the vehicle working your way forward.

Step 4: For ease of installation spread the pieces of the exhaust along the side of your vehicle according to the diagram shown.

Step 5: Install mid-pipe/muffler assembly with clamps (x2) and isolation mounts. Do not tighten.

Step 6: Install the left and right tail pipe assembly with the supplied band clamps and the factory isolation mounts. Do not tighten.

Step 7: Align exhaust system.

Step 8: Tighten all band clamps.

Step 9: Reattach the factory ground strap and verify all hardware is tight. Your installation is now complete. It is recommended to retighten all exhaust components after the first 50-100 miles.