



INSTALLATION INSTRUCTIONS

MAKE: Honda
MODEL: Civic Type R (FK8)
YEAR: 2017-2019
ENGINE: I4-2.0L (Turbo) K20C1

Turbo Down-Pipe
48-36606-HC (w/ Cat.)
48-36606-HN (W/o Cat.)



P/N: 48-36606-HC shown.

Parts Included:

- P/N: 05-145188 S/A Down-pipe w/ Cat. (x1)
- P/N: 05-145189 S/A Down-pipe w/o Cat. (x1)

Hardware Included:

- P/N: 05-46018 (x1) Plug, Threaded: M18



RACE ONLY DISCLAIMER

This is a Race Only product that is to be used solely for competition, it cannot be used on vehicles that are operated on public streets, roads or highways. Its use is limited to closed-course and open-course racing that is formally sanctioned by a recognized racing organization. Any other use, including recreational off-road use, could be in violation of local, state and federal laws. A competition acknowledgement / liability release form must be filled out and submitted.

Caution: aFe recommends professional installation on our products. Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation.

- Step 1:** **(Read instructions prior to installation.)** For faster removal and installation of exhaust a trained professional is recommended for this procedure.
- Step 2:** Secure the stock exhaust with jack/stands.
- Step 3:** Disconnect the negative battery terminal.
- Step 4:** Remove the engine cover.
- Step 5:** From the top off the vehicle remove the OE bolts on the engine coolant tube brackets the securing from the turbo inlet tube manifold.
- Step 6:** Remove the turbo inlet tube manifold.
- Step 7:** Unplug the both o2 sensors.
- Step 8:** Remove the primary o2 sensor.
- Step 9:** Remove the OE down pipe heat shield
- Step 10:** Remove (x2) nuts & (x2) bolts securing to the turbo housing.
- Step 11:** From under the vehicle. Remove the lower splash guard.
- Step 12:** Remove the OE bolts & brackets the secure the OE down pipe to the block.
- Step 13:** Remove the OE nuts the securing the OE down pipe to the OE front pipe.
- Step 14:** Remove the OE down pipe.
- Step 15:** Remove the secondary O2 sensor from the OE down pipe and install to the aFe down pipe.
- Step 16:** Remove all studs off the and OE down pipe & install onto the aFe down pipe.
- Step 17:** Install the aFe down pipe using OE bolts & nuts. Once aligned and you're satisfied, you may now tighten the complete system.
- Step 18:** Re-install OE brackets to the aFe down pipe.
- Step 19:** Re-install the lower splash guards.
- Step 20:** Re-install the OE down pipe heat shield.
- Step 21:** Re-install the primary o2 sensor.
- Step 22:** Re-plug in both o2 sensors.
- Step 23:** Re-install the turbo inlet tube manifold.
- Step 24:** Re-install the OE bolts on the engine coolant tube brackets to the turbo inlet tube manifold.
- Step 25:** Install engine cover.
- Step 26:** Reconnect battery.
- Step 27:** Double check all work and ensure everything is tight.
- Step 28:** Start the vehicle and check for any leaks.
- Step 28:** Your installation is now complete. It is recommended to re-tighten all exhaust components after 50 - 100 miles.

Note: aFe recommends that the tailpipe be at least 1/2"-1" away from any body panels to avoid heat related body damage. Tighten and secure.