



INSTALLATION INSTRUCTIONS

MAKE: Honda

MODEL: Civic/Civic Si (Coupe/Sedan/Hatchback)

YEAR: 2016-2019

ENGINE: I4-1.5L (Turbo) L15B7

Down-Pipe Stainless Steel

48-36604-HC (Street)

48-36604-HN (Race)



RACE ONLY DISCLAIMER

This is a Race Only product that is to be used solely for competition, it cannot be used on vehicles that are operated on public streets, roads or highways. Its use is limited to closed-course and open-course racing that is formally sanctioned by a recognized racing organization. Any other use, including recreational off-road use, could be in violation of local, state and federal laws. A competition acknowledgement / liability release form must be filled out and submitted.

aFe recommends professional installation on our products.

P/N: 48-36604-HC shown



Tools Needed:

- 3/8" Ratchet
- 12mm, 14mm Socket
- E10, E12, T50 Torx Socket

Hardware:

- Ties, Nylon Cable (x2)
- Plug (x1)
- Extension, O2 Sensor (x1)

Caution: Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation.

Step 1: (Read Instructions prior to installation) for faster removal and installation of exhaust a trained professional is recommended for this procedure.

Step 2: Secure stock exhaust with jack/stands.

Step 3: Disconnect negative battery terminal.

Step 4: From the top off the vehicle. Remove the OE intake tube inlet.

Step 5: Remove the OE down-pipe heat shield.

Step 6: Disconnect the O2 sensor lead.

Step 7: Remove (x2) nuts & (x2) bolts securing the from the turbo housing.

Step 8: From under the vehicle. Remove the lower splash guard.

Step 9: Remove the OE bolts & brackets securing the OE down-pipe to the block.

Step 10: Remove the bolts & nuts securing the OE down-pipe to the OE front pipe.

Step 11: Remove the OE down-pipe.

Step 12: Remove the O2 sensor from the OE down-pipe and install to the aFe down-pipe.

Step 13: Remove all studs off the OE down-pipe & install onto the aFe down-pipe.

Step 14: Install the aFe down pipe using OE Bolts & nuts using O2 extinction lead. once aligned and you're satisfied, you may now tighten the complete system.

Step 15: Re-install OE brackets to the aFe down-pipe.

Step 16: Re-install the lower splash guards.

Step 17: Re-install OE intake tube inlet.

Step 18: Reconnect the O2 sensor plug.

Step 19: Reconnect battery.

Step 20: Start the vehicle and check for any leaks.

Step 21: Double check all work and ensure everything is tight. Congratulations, your system is now complete.

Step 22: It is recommended to re-tighten all clamps and bolts after 50-100 miles.

Note: It is normal for the aFe down-pipe to emit smoke for the first few minutes upon initial start-up.