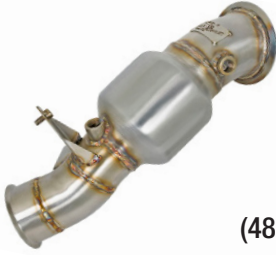




## INSTALLATION INSTRUCTIONS

MAKE: BMW  
MODEL: M2 (F87)  
YEAR: 2016-2019  
ENGINE: L6-3.0L (t) N55  
Also Fits: (\*See Below)

**304SS Down-Pipe**  
**48-36315-HC (Street)**  
**48-36315-HN (Race)**



(48-36315-HC Shown)

### Parts Included:

- Down-Pipe Street (P/N: 05-145033)
- Down-Pipe Race (P/N: 05-145034)



### RACE ONLY DISCLAIMER

This is a Race Only product that is to be used solely for competition, it cannot be used on vehicles that are operated on public streets, roads or highways. Its use is limited to closed-course and open-course racing that is formally sanctioned by a recognized racing organization. Any other use, including recreational off-road use, could be in violation of local, state and federal laws. A competition acknowledgement / liability release form must be filled out and submitted.

**CAUTION:** Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation. aFe recommends professional installation on our products. **Note: aFe's Downpipe recommends an aftermarket tuner to clear check engine light**

- Step 1.** (Read Instructions prior to installation) for faster removal and installation of exhaust a trained professional is recommended for this procedure.
- Step 2.** Secure the stock exhaust with jack/stands.
- Step 3.** Disconnect the negative battery terminal.
- Step 4.** From the top vehicle disconnect both o2 sensors (NOTE: LABEL EACH SENSOR BEFORE YOU DISCONNECT.)
- Step 5.** Remove front under tray.
- Step 6.** Remove the band clamp securing the OE Exhaust to the OE down pipe.
- Step 7.** Remove the cross member & disconnect the OE valve from the OE exhaust & remove OE exhaust.
- Step 8.** Remove bolt & nut from the stock down pipe bracket.
- Step 9.** Remove the turbo band clamp securing the down pipe to the turbo.
- Step 10.** Remove the down pipe.
- Step 11.** Remove the front & rear o2 sensor from the OE down pipe & remove the OE gasket.
- Step 12.** Install the front & rear o2 sensor to the aFe down pipe & install the OE gasket.
- Step 13.** Install aFe down pipe using the OE turbo band clamp **Do Not Tighten.**
- Step 14.** Re-install the OE bolt & nut to the aFe down pipe **DO Not Tighten.**
- Step 15.** Re-install the OE exhaust.
- Step 16.** Re-install the OE band clamp to the aFe down pipe & OE exhaust **Do Not Tighten.**
- Step 17.** Once aligned and you're satisfied, you may now tighten complete system.
- Step 18.** Re-install the cross member.
- Step 19.** Reconnect the OE valve.
- Step 20.** Re-install front under tray.
- Step 21.** Reconnect the o2 sensors.
- Step 22.** Reconnect battery.
- Step 23.** Double check all work and ensure everything is tight.
- Step 24.** Start the vehicle and check for any leaks.
- Step 25.** Congratulations, your system is now complete and fully installed! It is recommended to re-tighten all clamps and bolts after 50-100 miles.

### \*Down-Pipes Also Fits:

2013-2015 BMW 335i (F30) N55 L6 3.0L  
2012-2016 BMW 335iX (F34 GT) N55 L6 3.0L  
2012-2016 BMW 435i (F32) N55 L6 3.0L  
2012-2016 BMW 435iX (F32) N55 L6 3.0L  
2012-2016 BMW 435iX (F36) N55 L6 3.0L  
2016-2019 BMW M2 (F87) N55 Turbo L6 3.0L  
2012-2016 BMW M235i (F22) N55 L6 3.0L  
2013-2016 BMW M235iX (F22) N55 L6 3.0L