



# INSTALLATION INSTRUCTIONS

MAKE: Cadillac/Chevrolet  
MODEL: ATS/Camaro ('16-'19)  
YEAR: 2013-2019  
ENGINE: L4-2.0L Turbo

**304 Stainless Steel Down pipe**  
**48-34126-HC (w/Cat)**  
**48-34126-HN (w/o Cat)**



48-34126-HC Shown

### Parts Included

- (P/N: 05-45982) Down Pipe w/cat
- (P/N: 05-45982) Down Pipe w/o cat

### Hardware Included

- (P/N: 05-46204) Gasket, (x1)
- (P/N: 03-50046) Screw, 3/8" (x2)
- (P/N: 03-50047) Nut, 3/8" (x2)
- (P/N: 03-50048) Washer, 3/8" (x4)
- (P/N: 05-46018) Plug M18 x 1.5 (x1)

**Caution:** Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation. **aFe recommends professional installation on our products.**

**Note: A hydraulic lift is highly recommended for this procedure as you will need to lift the vehicle up and down for un-install and installation process.**

- Step 1.** Secure vehicle and raise your hydraulic lift. Remove your stock exhaust in one piece. This will allow room for removal of OE Down-pipe.
- Step 2.** Remove the lower o2 sensor from the OE Down-pipe using a 7/8" wrench. (Lower your liftback down.)
- Step 3.** Open your hood and remove the heat shield covering the turbo down-pipe. Remove the upper o2 Sensor using a 7/8" wrench.
- Step 4.** Un-bolt the (x4) flange nuts holding the OE Down-Pipe together with the turbo. (Lift vehicle back up.)
- Step 5.** Now that the top side of the OE Down-pipe is loose. Un-bolt the support brackets and remove the OE Down-pipe out from underneath your vehicle.

### Installing aFe Down-Pipe

- Step 6.** Place the O-ring gasket supplied around the top turbo inlet flange before installing. Install aFe down-Pipe up from underneath the vehicle. **Note:** only one support bracket will be necessary for this installment.
- Step 7.** Locate and align support bracket using the OE hardware and tighten hardware to hold Down-Pipe in place. Put lower o2 sensor back on and tighten. (Lower vehicle back down.)
- Step 8.** Install the (x4) OE flange nuts back on and tighten. Put Upper o2 sensor back on and tighten. The lower o2 sensor bung, use provided o2 plug (05-46018) when not using auxiliary o2 bung. Place heat shield cover back on. (Lift vehicle back up.)
- Step 9.** Install the OE Exhaust back on using the flange hardware provided.
- Step 10.** Your Installation is now complete. Check for any exhaust leaks and double check your work to make sure all hardware is tight and o2 sensors are tight and away from rubbing against the Down-Pipe. It is recommended to re-tighten all exhaust components after 50-100 miles.



### RACE ONLY DISCLAIMER

This is a Race Only product that is to be used solely for competition, it cannot be used on vehicles that are operated on public streets, roads or highways. Its use is limited to closed-course and open-course racing that is formally sanctioned by a recognized racing organization. Any other use, including recreational off-road use, could be in violation of local, state and federal laws. A competition acknowledgement / liability release form must be filled out and submitted.