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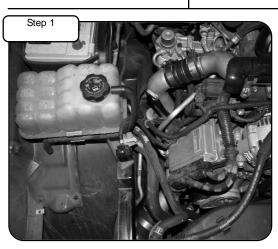
P.O. Box 1719 Corona, CA 92878 Support: 951-493-7100 *aFepower.com*

Intercooler Tube Installation Instructions: 01-05 GM Duramax Intercooler Tube Upgrade V8-6.6L (td) LB7/LLY

Kit Part Number: 46-20048				Tools Required: 7/16" deep socket & Rachet
Make Chevi	rolet			3/16" hex key
Model:	Year:	Engine:		Teflon pipe sealant tape
Silverado HD	'01-'04	V8-6.6L (td) LB7		
Silverado HD	'04.5-'05	V8-6.6L (td) LLY		
Make GMC				
Model:	<u>Year:</u>	Engine:		
Sierra HD	'01-'04	V8-6.6L (td) LB7		
Sierra HD	'04.5-'05	V8-6.6L (td) LLY		
	0 00			

Parts list
1 Tube, Upgrade - 05-60046
1 Silicone coupler reducer - 05-60047
1 T-bolt clamp, spring loaded 3.25" - 03-50530
2 Plugs, hex head socket (1/8" NPT) - 03-50029

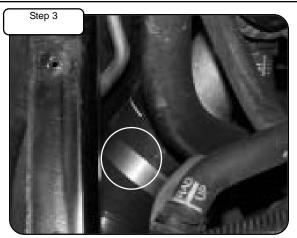




Complete Stock Intercooler tube.
(Note: the air intake system has been removed)



With 7/16" deep socket, loosen clamp on manifold.



With 7/16" deep socket, loosen clamp on intercooler coupler. Push down on intercooler tube and disconnect from manifold. Remove stock intercooler tube from vehicle.



Install plugs in to 1/8" NPT ports with 3/16" hex key. Use teflon pipe sealant tape for leak tight fit.



Install reducer coupler with clamp provided to new tube.



Install new tube and position into coupler on intercooler. Tighten and torque all clamps to 75 in-lbs.. Reinstall the air intake system and your intercooler tube installation is now complete. Thank you for choosing aFe power!

Place the included CARB EO sticker on or near the Intercooler Tube on a smooth, clean surface. EO identification label is required to pass the Smog Check Inspection.