



YOSHIMURA

RESEARCH & DEVELOPMENT OF AMERICA, INC.

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www.yoshimura-rd.com

OFF-ROAD PERFORMANCE EXHAUST SYSTEM

Yamaha
2004 - 2009
YFZ450

2375513

STAINLESS STEEL FULL SYSTEM WITH ALUMINUM SLEEVE

NOTE: THIS SYSTEM IS DESIGNED FOR USE IN CLOSED COURSE COMPETITION AND IS NOT INTENDED FOR ANY OTHER USE.



THIS PRODUCT IS DESIGNED FOR USE IN CLOSED COURSE RACING AND IS NOT INTENDED FOR ANY OTHER USE.



CAUTION: The muffler packing on this system **MUST** be replaced every 6-8 hours of use, or after each moto. Failure to follow recommended muffler re-packing interval can cause muffler damage and may void the warranty.



NOTE: IN THE STATE OF CALIFORNIA, IT IS ILLEGAL TO MODIFY THE EMISSION CONTROL SYSTEM, WHICH INCLUDES THE CARBURETORS OF ANY VEHICLE.

Caution: Exhaust system can be extremely hot. Let motorcycle cool down before beginning installation.

Note: Read through all instructions before beginning installation.

Tools Needed:

12mm Socket
Ratchet and Extension
#3 Phillips Screwdriver
Torque Wrench
Scissors

Installation Steps:

- 1 Unbolt and remove stock muffler, stock heatshield, stock header, and stock exhaust port gasket (see Fig. 1, 2, and 3 for bolt locations).
- 2 Install new stock exhaust port gasket (Yamaha Part # 2517380-001, not included).
- 3 Install Yoshimura header using stock header nuts. Leave header nuts loose so header can be adjusted for proper fitment.
- 4 Install stock front heatshield onto Yoshimura header using stock bolts (see Parts Diagram on page 4).
- 5 Install supplied rubber grommets into aluminum muffler mounting brackets. Install aluminum inserts into rubber grommets (make sure shoulder of aluminum insert faces toward the frame, see Fig. 4).
- 6 Install Yoshimura tailpipe and muffler onto Yoshimura header.



Fig. 1



Fig. 2



Fig. 3

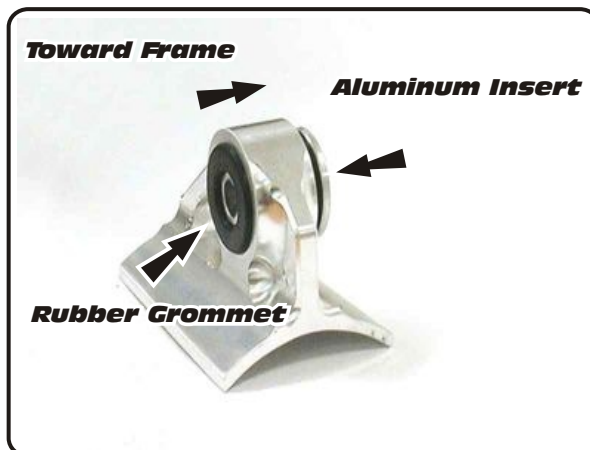


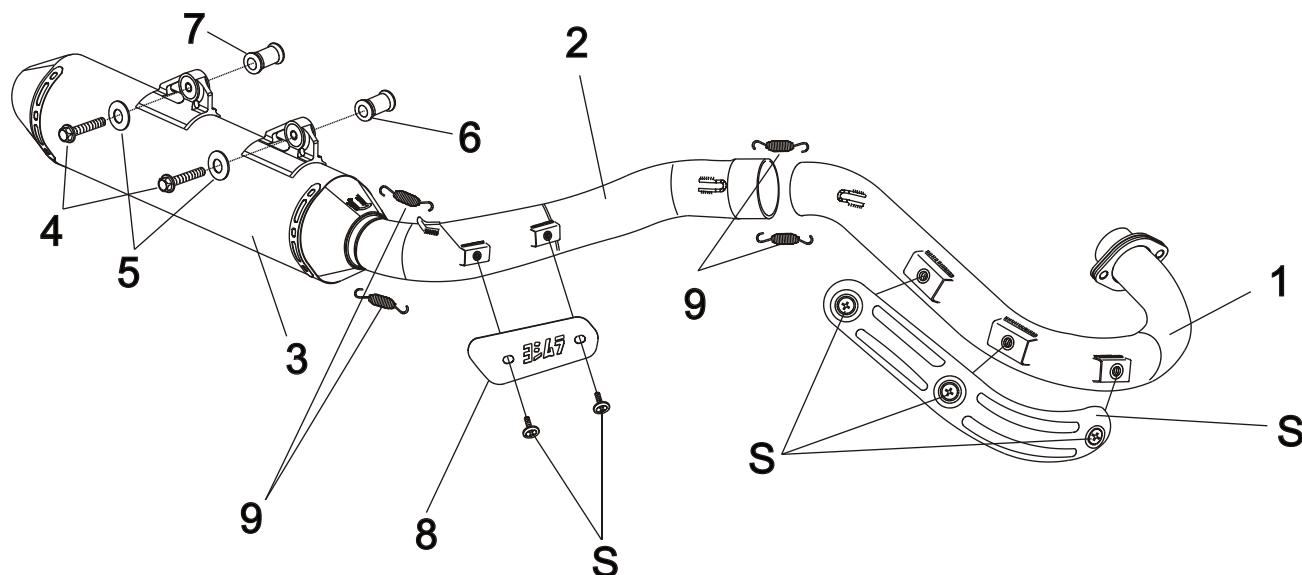
Fig. 4

- 7 Mount muffler to chassis using supplied bolts, washers, and aluminum spacers (see Parts Diagram on Page 4).
- 8 Connect header to tailpipe using supplied exhaust springs with supplied spring puller tool.

NOTE: Due to extremely tight clearances between the Yoshimura exhaust tailpipe, stock frame and shock, the tailpipe may have to be rotated/twisted to obtain correct fitment and clearance. To adjust the tailpipe remove the springs retaining the muffler to the tailpipe and twist the tailpipe. It may be easier to do this with the muffler tailpipe assembly removed from the bike.

- 9 Torque stock header nuts to 1.25 kg-m (9 lb-ft).
- 10 Torque muffler mount bolts to 2.5 kg-m (18 lb-ft).
- 11 Install Yoshimura heatshield onto Yoshimura tailpipe using stock bolts.
- 12 Place adhesive foil heatshield under the right rear fender near the Yoshimura tailpipe to prevent heat discoloration of the plastic. Trim adhesive foil heatshield to fit.
- 13 It is recommended that the entire exhaust system be wiped down with rubbing alcohol to remove oil and fingerprints. This will help prevent tarnishing of the finish after the exhaust is heated up.
- 14 Before starting motorcycle check for proper clearance between new exhaust system and motorcycle. (i.e. rear brake, frame, tire, etc.) If any problem is found, please carefully follow through the installation steps again. If problem still persists, please call Yoshimura tech department at (800)634-9166 / in CA (909)628-4722.

NOTE: After starting motorcycle, it is normal for new exhaust system and muffler to emit smoke until oil residue burns off.

#2375513

S = STOCK

Parts Diagram

NO.	DESCRIPTION	QTY	PART #
1	Yoshimura Stainless Steel Header	1	2375-101
2	Yoshimura Stainless Steel Tailpipe	1	2375-144-B
3	Yoshimura Race Muffler with Aluminum Sleeve	1	2388513-RMA
4	8mm x 75mm Flange Hex Bolt	2	M8X75H
5	Large Washer	2	8MMWASHERL
6	8mm x 30mm Aluminum Spacer	1	8X30SPC
7	8mm x 35mm Aluminum Spacer	1	8X35SPCR
8	Yoshimura Heatshield	1	2375-HS
9	Medium Exhaust Spring	4	RACE-SPS-1
**	Adhesive Foil Heatshield	1	2255-00-01
**	Spring Puller Tool	1	ST-200
**	Rubber Grommet for Muffler Mount	2	011257-00
**	Aluminum Insert	2	ALS-001
**	Yoshimura Vinyl Sticker	1	17029



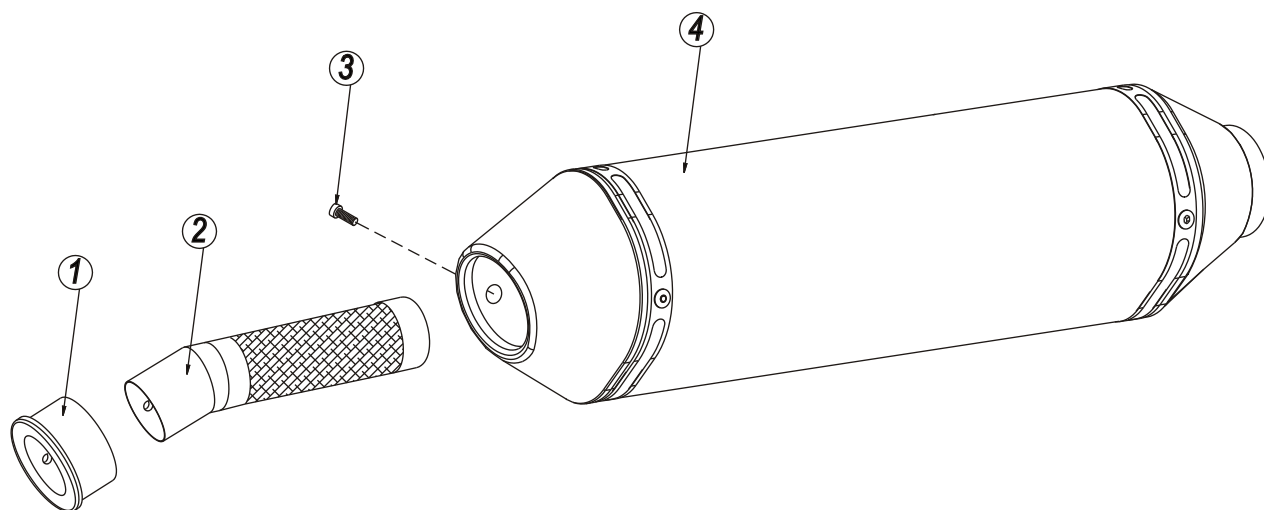
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Spark Arrester Cleaning Information



Parts Diagram

Caution: *Muffler can be extremely hot. Let muffler cool down before removing spark arrester.*

Note: *Read through all instructions before beginning disassembly.*

Tools Needed:

3mm Allen Key
Wire Brush
Pair of Gloves
Safety Glasses

Cleaning Steps:

- 1 Using a 3mm Allen key, remove the bolt that secures the aluminum ring and spark arrester to the muffler (see Parts Diagram for location).
- 2 Remove the spark arrester from the muffler.

NO.	DESCRIPTION	QTY
1	Aluminum Ring	1
2	Spark Arrester	1
3	Spark Arrester Securing Bolt	1
4	Muffler Assembly	1

- 3 Using a wire brush, remove carbon deposits from spark arrester screen. Inspect the screen for excessive wear or damage. If spark arrester is excessively worn or damaged, the spark arrester must be replaced. Cleaning and inspection should be performed after every 60 hours of use.

CAUTION: *Gloves and safety glasses should be worn while cleaning spark arrester.*

- 4 Re-install spark arrester and aluminum ring. Torque the spark arrester securing bolt to 1.0 kg-m (7.3 lb-ft).

NOTE: *It is recommended that a low strength "Loc-tite" is used on the spark arrester securing bolt.*