

300 HUEY LENARD LOOP | WEST MONROE | LA 71292 OFFICE: 318-397-3000 | FAX: 318-397-3040 SERVICE & TECH SUPPORT: 800-551-4955 SUPERLIFT.COM



2009-2013 Dodge RAM 1500 4WD 2.5 Inch Leveling Kit INSTALLATION INSTRUCTIONS

Engineered for 4WD Models ONLY.

Fits 2006-2011 Dodge Ram 1500 4WD and 2010-2013 RAM Truck 1500 4WD

NOTE: NOT Engineered for the TRX Models.

Does NOT Fit Models WITH Factory AIR-RIDE Suspension.



CAUTION: MAKE SURE YOU HAVE THE CORRECT LIFT FOR YOUR VEHICLE: Double check the Year, Make, Model, Lift Height and KIT Part Numbers.

NOTE: Prior to beginning the installation OPEN the Boyes and CHECK the

NOTE: Prior to beginning the installation, OPEN the Boxes and CHECK the Included Components Compared to the Parts Breakdown. Check all parts and hardware in the box with the parts list below. Be sure you have all needed parts and know where they install.

IF you find a packaging error, contact SUPERLIFT directly. Do not contact the dealer where the system was originally purchased. You will need the control number from each box when calling; this number is located at the bottom of the part number label and to the right of the bar code.

How to Read the Kit Breakdown Charts:

The 'K KIT BREAKDOWN' lists the Part Numbers, Quantities & Part Description of the Boxes that are included in the K KIT. The 'KIT BREAKDOWN' lists Part Numbers, Quantities & Part Description of the Individual Components & Hardware Bags that are included in Each Box. The 'HARDWARE BREAKDOWN' lists the Part Numbers, Quantities & Part Description of the Individual Components.

K KIT BREAKDOWN					
Kit Part Number	40042				
Part Number	Qty.	Part Description			
40042	1 Kit Box - Leveling Kit, 2.5 Inch				

KIT BREAKDOWN						
40042	40042					
Qty.	Part Description					
2	Front Strut Spacer					
2	Rear Coil Spacer					
1	Hardware Bag					
	Qty.					

HARDWARE BREAKDOWN						
Kit Part Number	(it Part Number 77-40042					
Part Number Qty. Part Description						
	6 Studs, 10mm					
	6 Nut, 10mm					
	6	Lock Washer, 10mm				
	2	Bolts, 3/8" x 2-1/2"				
	2 Nyloc Nuts, 3/8"					
	4 Flat Washers, 3/8"					



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THANK YOU FOR CHOOSING SUPERLIFT FOR ALL YOUR SUSPENSION NEEDS!

CAUTION: Read And Understand All Instructions And Warnings Prior To Installation Of System AND Operation Of Vehicle.



INTRODUCTION BEFORE INSTALLATION...

Installation requires a professional mechanic. In addition to these instructions, professional knowledge of disassembly / reassembly procedures and post installation checks must be known.

PRIOR to beginning, inspect the vehicles steering, driveline, and brake systems, paying close attention to the suspension link arms and bushings, sway bars and bushings, tie rod ends, pitman arm, idler arm, ball joints and wheel bearings. Also check the steering sector-to-frame and all suspension-to-frame attaching points for stress cracks. The overall vehicle must be in excellent working condition; repair or replace all worn parts. Read instructions several times before starting.

Read each step completely as you go.

Be sure you have all needed parts and know where they install.

MOTES:

- Do NOT install this suspension system in conjunction with any other type of aftermarket or fabricated components to gain additional suspension height.
- Front end alignment is necessary.
- A foot-pound torque reading is given in parenthesis () after each appropriate fastener.
- Tool and Wrench/Socket size is given in brackets [] after each appropriate step.
- Prior to attaching components, be sure all mating surfaces are free of grit, grease, excessive undercoating, etc.
- Always wear safety glasses when using power tools.
- A factory service manual should be on hand for reference.

BEFORE YOU DRIVE...

Check all fasteners for proper torque. Check to ensure for adequate clearance between all rotating, mobile, fixed, and heated members. Verify clearance between exhaust and brake lines, fuel lines, fuel tank, floor boards and wiring harness. Check steering components for clearance.

Test and inspect brake system. Perform steering sweep to ensure front brake hoses have adequate slack and do not contact any rotating, mobile or heated members. Inspect rear brake hoses at full extension for adequate slack. Failure to perform hose check/replacement may result in component failure.

Perform head light check and adjustment.

MARNING: It is the ultimate buyer's responsibility to have all bolts / nuts checked for tightness after the first 100 miles and then every 1000 miles. The steering, suspension and driveline systems, plus wheel alignment should be inspected by a qualified professional mechanic at least every 3000 miles.

TECH TIP / TIME SAVER...

• Some minor trimming will be required with certain wheel/ tire combination. This is normal with most aftermarket tire/wheel fitments on Dodge Ram trucks. Trimming will normally include the bottom edge of the inner fender shrouds and/or lower corner of front bumper valance. As a rule of thumb, deeper backspacing and shorter/ narrower tires will reduce/eliminate trimming required.

TIRES & WHEELS...

Larger rim and tire combinations may increase leverage on suspension, steering, and related components. When selecting combinations larger than OE, consider the additional stress you could be inducing on the OE and related components.

NOTE: Stock \ Factory 17", 18", 20" & 22" Wheels Will Fit back on the vehicle once this suspension system is installed. Aftermarket Wheels Require 5.00-5.50 Inch Back Spacing.

MARNING: ANY larger or wider tire & wheel combination other than listed Will Require Vehicle Trimming.

* Some Minor Trimming Maybe Required.

NOTE: ALL Tire & Wheel Combinations Should Be Test Fit Prior to Installation.

TIRE SIZE SPECIFICATIONS							
Tire Size	Wheel	Backspacing (INCH)	Offset (MM)				
285/70 R17	Factory 17	-	-				
295/70 R17	Factory 17	-	-				
33x12.50 R17	Factory 17	-	-				
295/65 R18	Factory 18	-	-				
33x12.50 R18	Factory 18	-	-				
275/60 R20	Factory 20	-	-				
33x11.50 R20	Factory 20	-	-				
33x12.50 R20	Factory 20	-	-				
33x12.50 R22	Factory 22	-	-				

IMPORTANT DISCLAIMER: The provided tire/wheel fitments are approximate. Actual dimensions of a given tire size can vary considerably from one brand to another. Manufacturers' wheel offset and backspacing measurement points are not always consistent. Backspacing greatly impacts tire-to-fender clearance when turning. Wheel width and backspacing influence whether the tires protrude past the fenders, and to what extent. Considering these important factors, we recommend that you fit-check your tire/wheel selection prior to purchasing.

TOOLS & TECH...

This is a list of tools needed to install this lift kit. Double check the list to make sure that you have all the tools and equipment required to accomplish the complete install.

We have also included a **Tech Tip** noted by this icon **TECH TIP** to help if we have found a quicker or easier way to accomplish a task in the steps.

Tools						
Miscellaneous Wrench / Socket Size						
Floor Jack	Standard	Metric				
Jack Stands		8mm				
Hammer		14mm				
Pry Bar		15mm				
Plastic Fastern Removal Tool		17mm				
Flat Screwdriver		18mm				
		21mm				
		22mm				
		24mm				

Torque Specifications								
	STANDAR	D	METRIC					
Size	Grade 5	Grade 8	Size	Grade 8.8	Grade 10.9			
5/16"	15 ft/lbs.	20 ft/lbs.	6mm	5 ft/lbs.	9 ft/lbs.			
3/8"	30 ft/lbs.	35 ft/lbs.	8mm	18 ft/lbs.	23 ft/lbs.			
7/16"	45 ft/lbs.	60 ft/lbs.	10mm	32 ft/lbs.	45 ft/lbs.			
1/2"	65 ft/lbs.	90 ft/lbs.	12mm	55 ft/lbs.	75 ft/lbs.			
9/16"	95 ft/lbs.	130 ft/lbs.	14mm	85 ft/lbs.	12 ft/lbs.			
5/8"	5/8" 135 ft/lbs. 175 ft/lbs.		16mm	130 ft/lbs.	165 ft/lbs.			
3/4"	185 ft/lbs.	280 ft/lbs.	18mm	170 ft/lbs.	240 ft/lbs.			

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	I found at each step to help you keep your ide (Left) and one is for the Passenger Side Side.	-
FRONT DISASSEMBLY		
NOTE: Save ALL factory component	es and hardware for reuse, unless noted.	
PREPARE VEHICLE FOR FRONT		
1. \square Disconnect the battery.		
jack stand beneath each frame rail.	smission in neutral. Raise the front of vehic Ease the frame down onto the stands, plac comatic. Remove the front wheels & tires. [I	ce transmission in low gear for
DISCONNECT TIE ROD FROM KNU 2. □□ Remove the tie rod retaining	CKLE nut. [21mm] Reinstall the nut a couple of t	curns by hand.
Use a Tie Rod Puller to separate the		,
	puller, you can use the method of striking	j the knuckle near the ball joint
Remove the tie rod nut and save for	re-install. Push the linkage forward until	out of the way.
DISCONNECT SWAY BAR		
,	ushings. [15mm Wrench] Allow sway bar to	drop. Retain factory hardware.
Remove strut nuts on upper strut to		
DISCONNECT UPPER BALL JOINT I		
	and and remove upper ball joint nut. (21m	nm wrench) TECH TIP
	ol, disconnect the ball joints from the knu hammer by very carefully striking the ball	
MARNING: Be careful. Do not le differential.	et the CV axle shaft dislodge from the CV c	up or 'pull out' at the
MARNING: Be careful. Do not le wires or brake lines.	et the knuckle fall to the side abruptly. It co	ould cause damage to the ABS
5. \[\int \text{NOTE:} \] Before you com Isolator. Also Mark 'DR.' & 'PA.' Side.	pletely remove the strut, 'Mark' the Alignm	nent of the Coil, Top Mount &
	control arm. Remove strut assembly from v cion. [24mm Socket and 21mm Wrench]	ehicle. Make note of direction
FRONT ASSEMBLY		
ASSEMBLE AND INSTALL STRUT S	PACER	
6. D Locate the (2) SUPERLIFT from	nt strut spacers (#55-01-40042). ardware PER Side: (3) 10mm Studs, (3) 10m	um Lock Washars 9 (2) 10mm
Nuts.	araware FER Side. (3) Torrill Studs, (3) Torri	III LOCK Washers & (5) TOITIII
☐☐ Install included 10mm studs in	threaded holes in new spacer, tighten unt	il snug. [17mm Socket]
Place strut extension on strut a	, ,	
	strut tower. Secure with included 10mm r al direction. [24mm Socket and 21mm Wre	

CONNECT UPPER BALL JOINT TO KNUCKLE...

8. Raise lower control arm with jack. Connect upper ball joint on upper control arm to knuckle. Torque to factory specs.

CONNECT TIE ROD TO KNUCKLE...

9. Reinstall tie rod steering linkage nut. [21mm wrench]

CONNECT TIE ROD FROM KNUCKLE...

10. ☐☐ Reinstall sway bar with factory bushings and nut. [15mm wrench] Torque to factory specs.

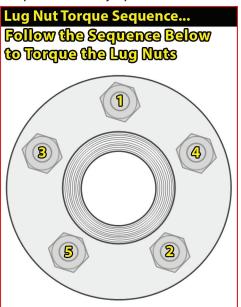
FRONT TIRES / WHEELS...

11. \[\] Install the front tires & wheels. [Lug Nuts 22mm] (140)

WARNING: When the tires / wheels are installed, always check for and remove any corrosion, dirt, or foreign material on the wheel mounting surface, or anything that contacts the wheel mounting surface (hub, rotor, etc.). Installing wheels without the proper metal-to-metal contact at the wheel mounting surfaces can cause the lug nuts to loosen and the wheel to come off while the vehicle is in motion.

Lower the vehicle to the ground.

MARNING: Re-tighten lug nuts at 500 miles after any wheel change, or anytime the lug nuts are loosened. Failure to do so could cause wheels to come off while vehicle is in motion.



REAR DISASSEMBLY

NOTE: Save ALL factory components and hardware for reuse, unless noted.

PREPARE VEHICLE...

REMOVE REAR SHOCKS...

13. Remove stock shocks from lower shock mount. [21mm Wrench] Retain factory hardware.

DISCONNECT REAR SWAY BAR...

14. Remove sway bar link from sway bar. [18mm and 8mm Wrench]

REMOVE REAR COIL SPRINGS...

15. ☐☐ Lower axle with floor jack and remove coil springs.

REAR ASSEMBLY

ASSEMBLE AND INSTALL REAR COIL SPRING SPACER...

16. ☐☐ Locate the (2) SUPERLIFT rear coil spring spacers (#55-02-40042).

Locate Hardware Bag #77-40042. Hardware PER Side: (1) 3/8"x2-1/2" Bolt, (1) 3/8" Flat Washer & (1) 3/8" Nyloc Nut.

		Install	flat ı	upper	spacer	retainer	on top	of up	per	coil seat.
--	--	---------	--------	-------	--------	----------	--------	-------	-----	------------

$\square \square$ Install spring spacer and	secure to upper	flat retainer	using included	3/8" x 2-1/2"	bolt, washer	and nut
14mm Socket and Wrench						

г	٦П	Install coil	chrina	with c	nacor	attached
L	лШ	i ii istaii Coii	Spring	WILLIS	pacer	attacheu.

SUPERLIFT WARNING DECAL...

25. Install the **WARNING TO DRIVER** decal on the inside of the windshield, sun visor or on the dash, within Driver's view.

IMPORTANT MAINTENANCE INFORMATION

MARNING: It is the ultimate buyer's responsibility to have all bolts / nuts checked for tightness after the first 100 miles and then every 1000 miles. The steering, suspension and driveline systems, plus wheel alignment should be inspected by a qualified professional mechanic at least every 3000 miles.

LIMITED LIFETIME WARRANTY / WARNINGS

Your SUPERLIFT® product is covered by the Limited Warranty explained below that gives you specific legal rights. This limited warranty is the only warranty SUPERLIFT® makes in connection with your product purchase. SUPERLIFT® neither assumes nor authorizes any retailer or other person or entity to assume for it any other obligation or liability in connection with this product or limited warranty.

SUPERLIFT, LLC, LIMITED LIFETIME WARRANTY

What is covered? Subject to the terms below, SUPERLIFT® will repair or replace its products found defective in materials or workmanship for so long as the original purchaser owns the vehicle on which the product was originally installed. Your warranter is SUPERLIFT, LLC, doing business as SUPERLIFT® Suspension Systems ("SUPERLIFT®").

What is not covered? Your SUPERLIFT® Limited Warranty does not cover products SUPERLIFT® determines to have been damaged by or subjected to:

- Alteration, modification or failure to maintain.
- Normal wear and tear (bushings, rod ends, etc.). Scratches or defects in product finishes (powder coating, plating, etc.).
- Damage to, or resulting from, the vehicle's electronic stability system, related components or other vehicle systems.
- Racing or other vehicle competitions or contests. Accidents, impact by rocks, trees, obstacles or other aspects of the environment.
- Theft, vandalism or other intentional damage.

Remedy Limited to Repair or Replacement. The exclusive remedy provided hereunder shall, upon SUPERLIFT's inspection and at SUPERLIFT's option, be either repair or replacement of the product covered under this Limited Warranty. Customers requesting warranty consideration should contact SUPERLIFT® by phone (1-800-551-4955) to obtain a Returned Goods Authorization number. All removal, shipping and installation costs are customer's responsibility.

If a replacement part is needed before the SUPERLIFT® part in question can be returned, you must first purchase the replacement part. Then, if the part in question is deemed warrant-able, you will be credited / refunded.

OTHER LIMITATIONS - EXCLUSION OF DAMAGES - YOUR RIGHTS UNDER STATE LAW

- Neither SUPERLIFT® nor your independent SUPERLIFT® dealer are responsible for any time loss, rental costs, or for any incidental, consequential or other damages you may have.
- This Limited Warranty gives you specific rights, and this is the only warranty SUPERLIFT® makes in connection with your product purchase. You may also have other rights that vary from state to state. For example, while all implied warranties are disclaimed herein, any implied warranty required by law is limited to the terms of our Limited Lifetime Warranty as described above. Some states do not allow limitations of how long an implied warranty lasts and / or do not allow the exclusion or limitation of incidental or consequential damages, so the limitations and exclusions herein may not apply to you. SUPERLIFT® neither assumes nor authorizes any retailer or other person or entity to assume for it any other obligation or liability in connection with this product or Limited Warranty.

IMPORTANT PRODUCT USE AND SAFETY INFORMATION / WARNINGS

MARNING: As a general rule, the taller a vehicle is, the easier it will roll over. Offset, as much as possible, what is lost in rollover resistance by increasing tire track width. In other words, go "wide" as you go "tall"; always use as wide a tire and wheel combination as feasible to enhance vehicle stability. We strongly recommend, because of rollover possibility, that the vehicle be equipped with a functional roll bar and cage system. Seat belts and shoulder harnesses should be worn at all times. Avoid situations where a side rollover may occur.

Generally, braking performance and capabilities are decreased when significantly larger / heavier tires and wheels are used. Take this into consideration while driving. Also, changing axle gear ratios or using tires that are taller or shorter than factory height will cause an erroneous speedometer reading. On vehicles equipped with an electronic speedometer, the speed signal impacts other important functions as well. Speedometer recalibration for both mechanical and electronic types is highly recommended.

Do not add, alter, or fabricate any factory or aftermarket parts to increase vehicle height over the intended height of the SUPERLIFT® product purchased. Mixing component brands is not recommended.

NOTE: WE WANT TO SEE YOUR RIDE...

Grab photos of your SUPERLIFT Equipped truck in various poses and in action.

Email pictures to us at sales@superlift.com

Tag us on Facebook: @superlift suspension systems

Tag us on Instagram: #superlift, #superliftsuspension, #superliftequipped

THANKS For Choosing SUPERLIFT...

For questions, technical support and warranty issues relating to this SUPERLIFT products, please contact SUPERLIFT directly.

SUPERLIFT SUSPENSION 300 Huey Lenard Loop Rd. West Monroe, Louisiana 71292 Phone: (318) 397-3000 Sales / Tech: (800) 551-4955

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