

## INSTALLATION INSTRUCTIONS FOR 2008-14 TOYOTA SEQUOIA PLATINUM 2&4 WD 2" SUSPENSION LIFT KIT PART NUMBER 442

WARNING!!! READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE PROCEEDING. MAKE SURE THAT YOU HAVE ALL TOOLS AND PARTS BEFORE BEGINNING THE INSTALLATION.

#### **SPECIAL TOOLS REQUIRED:**

FACTORY CERTIFIED SPRING COMPRESSOR BALL JOINT SEPARATING TOOL

REVTEK SUSPENSION RECOMMENDS THAT RED LOCTITE BE USED ON ALL FASTENERS UNLESS OTHERWISE NOTED. IT IS ALSO RECOMMENDED TO HAVE THE FRONT END ALIGNMENT CHECKED AFTER INSTALLATION.

#### **KIT CONTENTS INCLUDE:**

- INSTRUCTIONS INCLUDING PARTS LIST
- PRODUCT SAFETY LABEL (ORANGE)
- WINDOW DECAL
- WARRANTY
- DIFFERENTIAL SPACER KIT

#### PARTS LIST INCLUDED IN KIT

FRONT QTY.
PRELOAD SPACER 2

#### **TORQUE SPECIFICATIONS**

8MM & 5/16	17 FT. LBS.
FASTENERS	
10MM FASTENERS	30 FT. LBS.
12MM FASTENERS	55 FT. LBS.
9/16" U-BOLT	75 FT. LBS.
LUG NUTS	140 FT. LBS.
UPPER BALL JOINT	81 FT. LBS.

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#### FRONT OF VEHICLE

- 1. Park your Sequoia on a level concrete surface.
- 2. Center and lock the steering wheel.
- 3. Block the rear wheels of the vehicle to prevent vehicle from moving in either direction.
- 4. Jack up the vehicle from the correct lift points. See (Fig. A.)
- 5. Support the vehicle with jack stands from the proper points. See (Fig. A.)
- 6. Remove the front wheels.
- 7. Mark the strut top plate, coil and lower shock plate with a paint pen in a vertical line so you know the order it goes back together in. Also mark it with a D or P for driver or passenger side. See (Fig. B.)
- 8. Remove the two allen head bolts that retain the electronic shock adjuster at the top of the strut. Make note that the center of this adjuster has a keyway and has to line back up with the adjusting rod in the center of your shock shaft. See (Fig. C.)
- 9. Remove the bracket that retained the electronic adjuster, make sure you do not remove the lower center nut that is under the silver bracket holding the shock into the top plate. Only remove the nut retaining the silver bracket. See (Fig. D.)
- 10. Remove the upper coil shock nuts (14mm wrench.) See (Fig. E.)
- 11. Remove the bracket that holds the brake lines to the upper control arm. (10mm wrench.) See (Fig. F.)
- 12. Remove the bracket that holds the brake lines to the steering knuckle. (12mm socket.) See (Fig. G.)
- 13. Remove the bolt from the sway bar end. (19mm socket.) See (Fig. H.)
- 14. Remove the lower coil shock nut (22mm socket.) and bolt (22mm wrench.) See (Fig. H.)
- 15. Remove the nut from the outer tie rod end (24mm socket) and separate with proper tool. See (Fig. I.)
- 16. Remove the nut from the upper ball joint (19mm socket) and separate the upper ball joint using a ball joint separating tool. See (Fig. J.)
- 17. Remove strut from your Sequoia.

NOTE: AT THIS TIME, IF YOU DO NOT HAVE A SUITABLE SPRING COMPRESSOR, IT IS HIGHLY ADVISED TO TAKE THE STRUT TO A QUALIFIED SERVICE CENTER.

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- 18. Count the threads exposed on the shock shaft above the nut, you will need this exact number after the preload spacers are installed. See (Fig. K.)
- 19. Compress coil shock assembly and remove the nut (17mm socket) on the top of the shock shaft.
- 20. Release the compressor.
- 21. Remove the spring top plate from the coil shock.
- 22. Remove and **discard** the rubber isolator that sits between the spring and the top plate.
- 23. Install the PRELOAD SPACER P/N PLS-6 between the spring and the top plate with the small diameter facing toward the spring and the Revtek logo facing out towards your vertical mark with the paint pen. See (Fig. G.) Compress the shock assembly, making sure you center the shock shaft through the spring top plate. Replace the grommet, washer, and nut on the top of the shock shaft, and tighten until you have the same number of threads showing that you had when you counted them in step 18.
- 24. Re-install the coil shock assembly by reversing the removal procedure.
- 25. When properly installed, the Revtek logo should face outward. See (Fig. L.)
- 26. Re-install the upper ball joint assembly. Torque to 81 ft. lbs.
- 27. Re-install the line brackets to the upper control arm and the steering knuckle.
- 28. Re-install the tie rod end.
- 29. Re-install anti-sway bar.

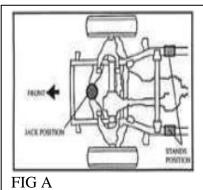






FIG C



FIG D



FIG E



FIG F

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#### **REAR OF VEHICLE**

- 1. Place your Sequoia on a level concrete surface.
- 2. Block front wheels to prevent vehicle from moving in either direction.
- 3. Make sure parking brake is off.
- 4. Locate the air bag adjusting rod in between the rear lower control arm; this rod will have a nut that is tightened down on a slide. Loosen the nut and push adjusting rod up towards the frame until it cannot go any further, and then tighten the nut down. Do this on both sides and you will achieve 1.5 to 2" of lift in the rear.
- 5. Have your vehicle aligned both in the front and rear.



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### **Important Installation Notes:**

- Manufacturing tolerances do create certain variations that we cannot fully account for. At times you may need to use a punch, or pry bar to get holes to line up. Also you may need to slightly enlarge a hole to create a proper alignment. These are all normal situations.
- Altering your suspension may change the way your vehicle handles. Care must be taken to operate your vehicle safely.
- Adding large wheels and tires, will change how your suspension operates. It may put extra strain on certain components causing them to wear sooner than normal.
- While every effort is made to design our kits to work within factory geometry, there are situations where additional alignment tools like adjustable or replacement components may be needed. This is normal.
- It is possible when changing the driveline angles that a vibration may occur, and require an adjustment to repair this situation.
- Other modifications may be needed due to optional equipment on the vehicle or other prior modifications that have been made.
- All fasteners should be checked and retightened after 500 miles. After the initial recheck, they should be checked and tightened as needed with every following service.
- Once the installation is complete a thorough road test should be performed to verify proper clearance of all items.
- Revtek Suspension kits are designed for race applications.
- Altering the suspension on your vehicle may change the characteristics of some systems such as: fuel economy, transmission shift points, etc.
- While Revtek systems are designed to work within all factory specifications and tolerances, there are some situations where exceeding the capability of the vehicle such as load capacity or speed will result in some undesirable results. If you overload your vehicle it will not handle correctly. If you drive or turn with excessive speed your vehicle will handle differently and some onboard vehicle systems may detect this and take appropriate action.
- Our tire and wheel fitments are only a guideline. Different production times or tolerances will vary and this sizes should only be used as a starting point. Each vehicle is different and will need to be treated as such.
- Our lift heights can vary slightly based on manufacturing tolerances. Some vehicles will exhibit slightly
  different amounts of lift heights and different final heights. Every vehicle is not identical and every
  vehicle will not be perfectly the same at all four corners.
- Once your vehicle is lifted components may wear faster, this is normal. A lifted vehicle is exerting more stress on most components and therefor causing them to wear faster.
- After altering the height of your vehicle, you should aim the headlights for proper coverage.
- The use of Loctite on fasteners is highly recommended.

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# **Limited Lifetime Warranty**

Revtek Suspension products are warranted to be free from material and workmanship defects for as long as the original retail purchaser owns the vehicle upon which such products were originally installed (proof of purchase required). The consumer will be responsible for removing from the vehicle and returning any defective item, freight prepaid, and for reinstallation. This warranty is non-transferable. Revtek Suspension's limit of liability under this warranty is to repair or replace the product at Revtek Suspension's option. Consequential costs such as, but not limited to labor fees, loss of use, loss of time or freight charges are not covered. Any product that has been abused, altered incorrectly installed, or used in competition is not covered. Product finish is excluded from this warranty. Items that are subject to wear are not considered defective when worn and are not covered. The warranty is void if the "Warning to Driver" decal is not properly displayed on the vehicle. No other warranties are expressed or implied. We reserve the right to make changes in design, materials, and specifications without prior notice.

This warranty gives you specific legal rights and you may also have other rights which may vary from state to state. Some states do not allow limitations on how long an implied warranty lasts or allow the exclusion or limitation of incidental or consequential damages, the above limitation or exclusion may not apply to you.

Other than stated above, there are no warranties.

#### SELLER DISCLAIMS ANY IMPLIED WARRANTY OF MERCHANTABILITY

# SELLER DISCLAIMS ANY IMPLIED WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE

This warranty to be free from material and workmanship defects shall not apply to any product which has been improperly installed modified or customized and does not apply to any components used for racing purposes or racing type activities.

To make a claim under this warranty to be free from material and workmanship defects, contact Revtek Suspension about the problem prior to removing any parts from the vehicle. If it appears that the part is warrantable, you will be given a Return Authorization (RA) number and asked to return the part freight prepaid. If the part is found to be warrantable, it will be repaired or replaced and returned to you. All freight charges are the customer's responsibility. If a replacement part is needed before the part in question can be returned, you must first purchase the replacement part. Then if the part in question is deemed warrantable, you will be credited / refunded.

Shocks and bushings are considered to be wear items. As such, they will be covered for a period of 12 months from the original installation. Any failure outside of 12 months will be considered typical wear.

REVTEK SUSPENSION, LLC 503-659-1650 2800 Taylor Way BLDG 2A, Forest Grove, OR 97116

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