

#### **MOUNTING SUGGESTIONS:**

## Harley-Davidson® FLHR 1994-1996

Solo and Passenger Seat

**Hardware (Included):** White nylon washer x 2 (Solo)

Black nylon washer (Passenger seat)

(Not included) Stock 1/4"-20 x 1/2" rear fender screw

78027 -  ${}^{5}l_{16}$ "-24 x  ${}^{3}$ 4" slotted bolts x 2 (1994) or 78028 -  ${}^{5}l_{16}$ "-18 x  ${}^{3}$ 4" slotted bolts x 2 (1995-1996) or stock

**Tools needed:** Phillips screwdriver

<sup>7</sup>/<sub>16</sub>" open-end wrench

## Removal of Stock Seat:

Two-piece stock seat:

1. Remove the rear 1/4"-20 fender screw with a Phillips screwdriver and set it aside. The stock rear fender screw will be used to attach your new Mustang seat.



- 2. Slide the passenger seat back and up.
- 3. Remove the two bolts holding the back of the solo in place.
- 4. Carefully lift the back of the driver's seat up and back to disengage the front bracket and remove the seat.

## **Installation of Mustang Seat:**

Solo seat:

along the inside of the frame rails.
2. Engage the nose bracket into the frame. Push it as far forward as possible so that the mounting studs in the fender are in the middle to back edge of the slotted rear tabs.
3. A firm downward punch or chop to the nose of the seat will push the seat closer to the chrome dash.
4. The seat is spring-loaded, so the rear mounting bracket will be approximately 1" to 1-1/2" above the fender mounts.
5. Place the nylon washers on the fender studs and then put the rear mountin tabs over the studs.
Note: Do NOT remove the retaining clips holding the fender nuts in place.
6. Secure the seat with the slotted bolts (78027 (1994), 78028 (1995-1996) or stock). Tighten both finger tight, then tighten both securely.

1. Remove any seat supports from the frame rails and be sure wiring is routed

### Passenger seat:

- 1. The two notches at the front of the baseplate engage the slotted bolts mounting the solo seat.
- 2. Place the black nylon washer between the fender and the rear bracket and secure with the stock  $\frac{1}{4}$ "-20 x  $\frac{1}{2}$ " screw.

# Enjoy the comfort and custom look of your new Mustang seat!



These steps are guidelines to help you install your new Mustang product. If you need further assistance, please call us at 800-243-1392 or 413-668-1100, Monday through Friday 9:00 - 5:30 Eastern or send an e-mail to questions@mustangseats.com or visit our website at www.mustangseats.com.

For care and maintenance of our seats, please go to our website under "Support".

Refers to part numbers: 75538, 75566, 75567, 75569, 79101, 79111

# You are cordially invited to - Tour the Mustang Factory.

See how our craftspeople take pride in transforming raw materials into the world's highest quality, most comfortable handcrafted seats. Please contact Mustang for more information regarding tours of our historic Three Rivers, Massachusetts, facility (only 75 miles west of Boston; 150 miles northeast of New York City). Our two hour tours are by reservation only; we can accommodate groups from 2 to 24. We promise you will ride away with an entirely new awareness of what you put between you and your bike.