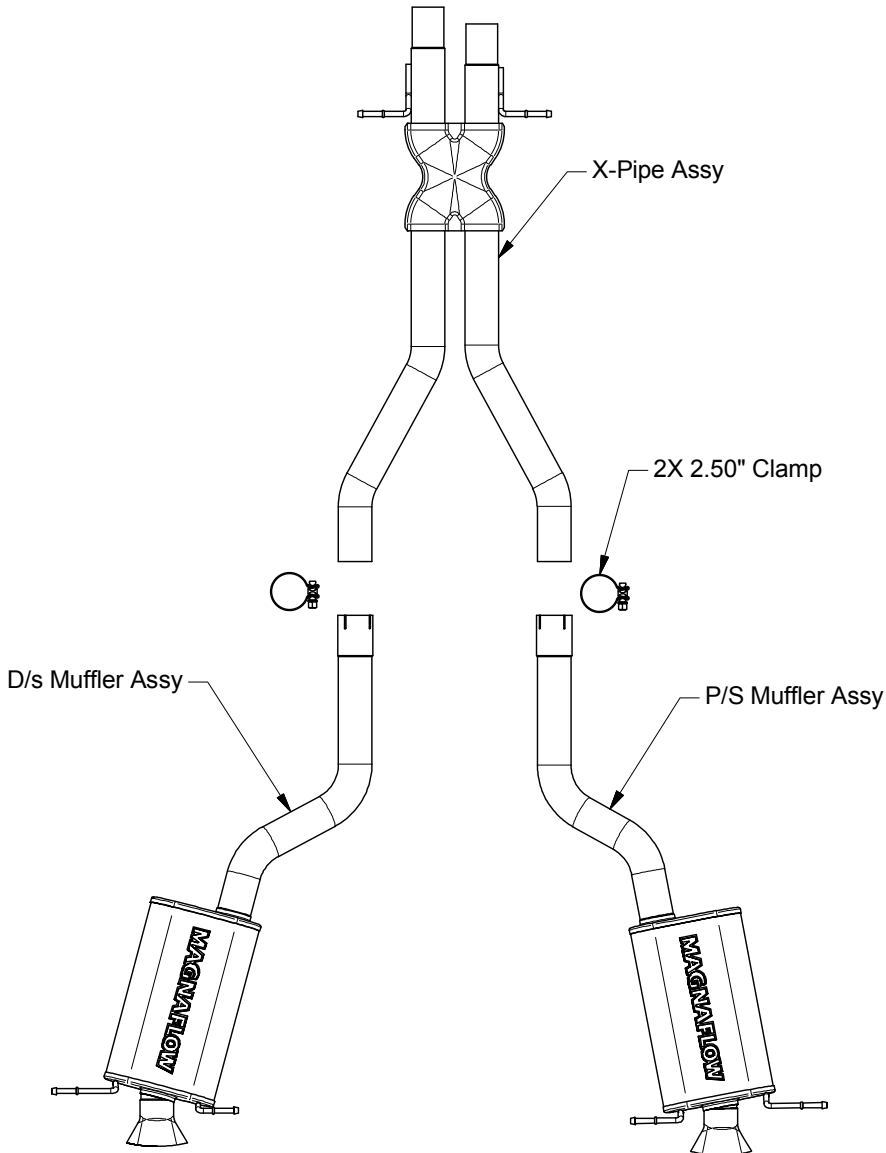


2003-2006 VW Phaeton 4.2L



Warning: When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift, always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

Step 1: (Carefully read all instructions before installation). To extract your OEM exhaust system, begin by removing the cross member and loosening the OEM clamps behind the catalytic converters. Working front to rear, remove the hangers from the rubber isolators and remove the system. Make sure to retain all hardware as it will be needed to install your new MAGNAFLOW performance exhaust system.

Step 2: Install your new exhaust system by sliding the inlet pipes of the X-Pipe Assembly into the catalytic converters and locating the hangers. Slip the Muffler Assemblies over the outlets of the X-pipe Assembly and locate the hangers into the rubber isolators. Use the supplied clamps to secure.

Step 3: With all components mounted loosely, adjust the system for overall aesthetics and clearance of frame & bodywork. (MAGNAFLOW recommends at least 1/2" of clearance between the exhaust system and any body panels to prevent heat-related body damage or fire.)

Step 4: Once a final position has been chosen for the new system, evenly tighten all fasteners from front to rear. The supplied band clamps must be VERY tight to properly align the pipes and prevent leaks (Approximately 40ft-lbs). U-bolt clamps should be tightened to approximately 30-35ft-lbs. inspect all fasteners after 25-50 miles of operation and retighten if necessary.

**** Magnaflow Performance Exhaust recommends professional installation on all their products**