

2006-2008 Lexus IS250/IS350

Warning: When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift, always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

Step 1: (Carefully read all instructions before installation) Disconnect the vehicle's battery before removal of the OEM exhaust. This will allow the computer to reset itself with the new system, and prevent electrical accidents.

Step 2: Remove the factory system by un-bolting the flange at the "T" Pipe/Resonator junction, unfastening the hangers from the rubber insulators and carefully removing the complete assembly (retain the rubber insulators, gaskets and fasteners as they will be needed to install your new MAGNAFLOW system).

Step 3: Lay out your new system before you start the installation process to check orientation of the assemblies. First install the new "T" Pipe Assembly to the Factory Resonator flange using the OEM fasteners/gasket and attach the hangers to the car using the OEM Rubber insulators. Next mount the Muffler Assemblies to the T-Pipe Assembly using the supplied clamps and complete installation by attaching the hangers to the OEM rubber insulators.

Step 4: With all components mounted loosely, adjust the system for overall aesthetics and clearance of frame & bodywork. (MAGNAFLOW recommends at least 1/2" of clearance between the exhaust system and any body panels to prevent heat-related body damage or fire.)

