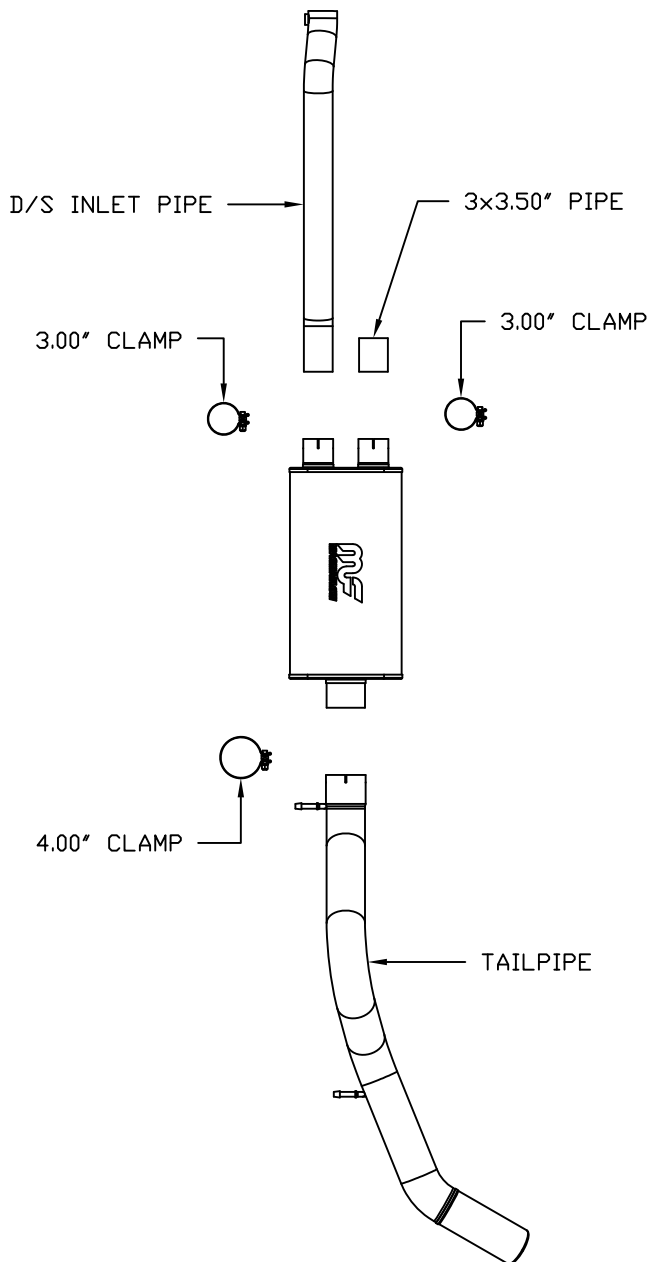


2001— GM YUKON XL 8.1L



Warning: When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift, always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

Step 1: (Carefully read all instructions before installation) To remove the OEM exhaust system, you will need to cut the passenger side exhaust pipe about 1" in front of the muffler. You will need to cut the driver side exhaust pipe about 1" behind the catalytic converter. Remove the welded hangers on the tailpipe from the OEM rubber insulators, and extract the muffler/tailpipe assembly towards the front of the vehicle. Do not damage the OEM rubber insulators, as they will be re-used to mount the new system.

Step 2: Weld the 3.00" x 3.50" pipe extension to the passenger side exhaust pipe where it was cut. Weld the longer driver side extension pipe to the driver side exhaust pipe where it was cut. The new driver side pipe has an O2 sensor boss pre-installed for the emissions system. Fit the tailpipe in place by inserting the welded hangers into the OEM rubber insulators. Fit the muffler to the welded front extension pipes, and to the tailpipe using the supplied clamps. Leave all components loose for final adjustment of the system.

Step 3: With all components mounted loosely, adjust the system for overall aesthetics and clearance of frame & bodywork. (MAGNAFLOW recommends at least 1/2" of clearance between the exhaust system and any body panels to prevent heat-related body damage or fire.)

Step 4: Once a final position has been chosen for the new system, evenly tighten all fasteners from front to rear. The supplied band clamps must be VERY tight to properly align the pipes and prevent leaks (Approximately 40ft-lbs). U-bolt clamps should be tightened to approximately 30-35ft-lbs. Inspect all fasteners after 25-50 miles of operation and retighten if necessary.

*MAGNAFLOW Performance Exhaust recommends professional installation on all their products

Technical support: 1-800-959-9226 ext. 4500

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