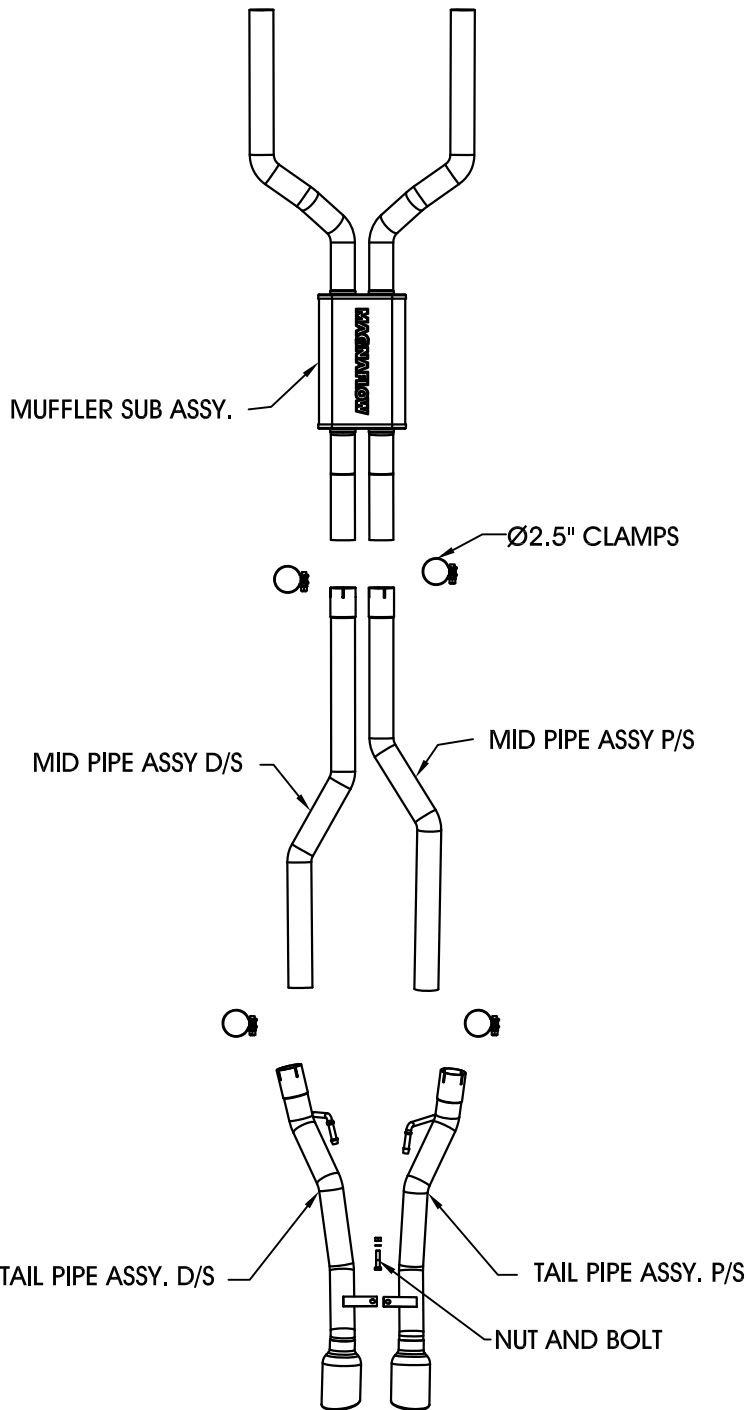


2011 Chevrolet Camaro 6.2L Center Exit Cat Back System



**Warning:** When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift, always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

**Step 1:** Remove the OEM system by loosening the clamps rearward of the catalytic converters. Remove the mid-muffler support bracket. Working front to rear remove the complete OEM system. Be sure to retain all hardware and rubber insulators as they will be needed to install your new MAGNAFLOW system.

**Step 2:** Use the OEM clamps to attach the Muffler Sub Assembly to the catalytic converters. Slip the D/S and P/S Mid Pipes over the outlet pipes of the Muffler Sub and secure with the supplied clamps. Slip each Tail Pipe assembly over the respective Mid Pipe and secure with the provided clamps, and bolt. Locate all hangers into existing rubber insulators. Re-attach support bracket using the provided Nut and Bolt.

**Step 3:** With all components mounted loosely, adjust the system for overall aesthetics and clearance of frame & bodywork. (MAGNAFLOW recommends at least 1/2" of clearance between the exhaust system and any body panels to prevent heat-related body damage or fire.)

**Step 4:** Once a final position has been chosen for the new system, evenly tighten all fasteners from front to rear. The supplied band clamps must be VERY tight to properly align the pipes and prevent leaks (Approximately 40ft-lbs). U-bolt clamps should be tightened to approximately 30-35ft-lbs. Inspect all fasteners after 25-50 miles of operation and retighten if necessary.

\*MAGNAFLOW Performance Exhaust recommends professional installation on all their products

Technical support: 1-800-959-9226 ext. 4500