

## MAGNAFLOW RECOMMENDS PROFESSIONAL INSTALLATION ON ALL THEIR PRODUCTS

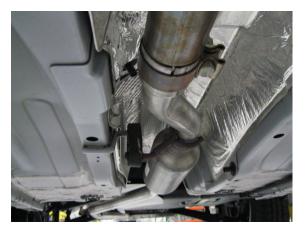


**WARNING:** When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

**ATTENTION:** Always install any supplied band or U-bolt clamps to the proper torque specifications of 40-45 ft-lbs for band clamps and 30-35 ft-lbs for U-bolt clamps. Over tightening will result in the clamp breaking and will NOT be warranted by MagnaFlow.

MAGNAFLOW: 22961 Arroyo Vista - Rancho Santa Margarita, CA 92688 | 1(800) 990-0905 Technical Support: 1(800) 959-9226 | Email: moreinfo@magnaflow.com

## **XINSTALLATION INSTRUCTIONS**



**Step 1.** Begin removal of the OEM exhaust system by loosening the clamp behind the catalytic converter



**Step 2.** Disengage hangers from rubber insulators and remove the OEM exhaust.



**Step 3.** Begin installation of your new MAGNAFLOW system by attaching the Inlet Pipe Assembly to the catalytic converter outlet using the 2.25" supplied Clamp and OEM insulator. Keep all fasteners and clamps loose until final adjustment.



**Step 4.** Next use the supplied 2.25" clamp to attach the Mid-Pipe to the Inlet Pipe.



**Step 5.** Next use the supplied 2.25" clamps to attach the Muffler Assembly to the Mid Pipe and the Tail Pipe Assembly to the Muffler. Fit hangers into rubber insulators.



**Step 6.** Once a final position has been chosen for the new exhaust system, evenly tighten all clamps from front to rear using the torque specifications on page one of the instructions. Inspect all fasteners after 25-50 miles of operation and re-tighten if necessary.

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