



DIAMONDBACK

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HEADACHE RACK

INSTALLATION GUIDE

AX-7

45 minutes
Normal install time

Keep an eye out for these icons:

IMPORTANT!
Important installation information

Helpful Hints
Tips to assist installation

PARTS INCLUDED:



Headache Rack



5/16" x 1" Stainless
Button-Head Bolts



5/16" Stainless
Washers



5/16" Foam
Washers



5/16" Fender
Washers



5/16"
Lock Nuts

TOOLS REQUIRED:



4" C-Clamps (2)



Drill



5/16" Bit



Ratchet
Wrench



1/2"
Socket



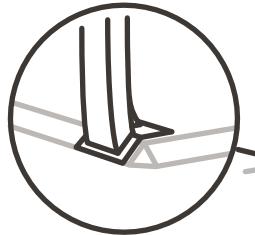
3/16"
Hex Key

PRE-INSTALLATION NOTE:

If you have already installed Side Adapter Bars on your cab panel, remove them prior to installing the Headache Rack.

INSTRUCTIONS

- 1** Remove the cab panel. Place it on a table or other flat surface.

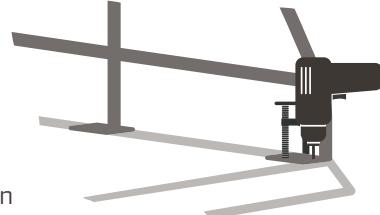


- ★** Installing the Headache Rack is easiest if you let the leading edge of the cab panel hang over the table to allow access to its underside for drilling and bolting.



- 2** Center the **Headache Rack** side to side along the leading edge of the cab panel.

- 3** Clamp the rack to the cover using two C-clamps.



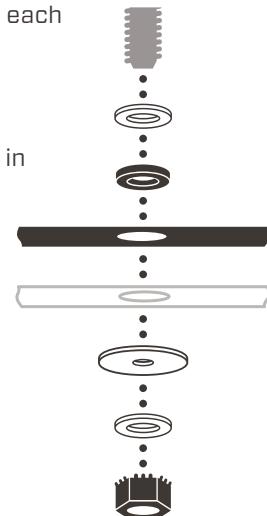
- 4** Use a 5/16" bit to drill a hole into the cover for each pre-existing hole in the rack base plates.

- !** Double-check the underside of the cover before drilling to confirm that your washers and bolt ends will not strike the lock rods or structural members of the cover.

- 5** Drop a bolt through a stainless washer, through a foam washer, and into each newly drilled hole.

- !** If you plan to install or re-install Side Adapter Bars on the cab panel, refrain from putting bolts in the leftmost and rightmost base-plate holes for now.

- 6** Put a fender washer, stainless washer, and lock nut, in that order, onto the end of each bolt.



- 7** Tighten the lock nuts with a 1/2" socket and 3/16" hex key until the bolt heads rest flush on the base plates.

- 8** Reattach the cab panel to the rest of the cover.

- !** To avoid hinge damage, make sure to fully mate the hinges before bringing the cab panel back into its closed position.



- ★** If you plan to install or re-install cab-panel **Side Adapter Bars**, do so now. Refer to the **Side Adapter Bars Installation Guide** for details.